Oxygen Microscope 3.3

User manual

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2 Getting started

2.1 What is Oxygen Microscope and who benefit

The Oxygen Microscope is software developed to work with <u>M-Box</u> (microscope). The system uses projects created by <u>Helium Rough</u>. Oxygen Microscope allows creating photos of rough by microscope; defining any type of inclusions, exploring and working with the diamond cutting solutions, allocate diamonds, evaluating the prices of the different possible solutions and quality of the polished diamonds and creating Customer and Polish reports, very defined and customized.



The Oxygen Microscope is designed for diamond cutters and sale specialists dealing with rough diamonds, manufacturers and technologists. The software can be used for training and education. This system is beneficial for factory production and process control.

2.2 Main features

1. Special algorithms for Pin Point inclusions, 3D inclusion, Clouds, Flat cracks, Curved cracks, Blind cracks and Cavities.



2. Automatic Clouds and Cavities allocation

3. 5 axes control for multi axes manually moving of rough. Inclusions can be picked and placed from any window located at any place (except the place where the stone is glued)

4. HDR photorealistic visualization of allocated diamonds and inner inclusions with its textures

- 5. Different lighting options for transparent and opaque inclusions
- 6. Inclusion from VVS to I3 can be mapped
- 7. Cavities can be scanned and mapped
- 8. Magnification up to 60x / 115x
- 9. User friendly GUI and ergonomically designed control board
- 10. LAN configurable. Can be networked with Helium Rough and other Oxygen/Pacor terminals
- 11. Quick inclusion placement and very quick pay back time
- 12. View the model of rough diamond and its inclusions
- 13. Allocate diamonds with 17 optimization algorithms and explore solutions in different visualization modes
- 14. Export selected allocated diamond in DMC file in parametrical mode that further allows modifying and optimising the parameters of cutting in the DiamCalc software: DiamCalc, DiamCalc Cut Designer, DiamCalc Pro and DiamCalc Color. Import modified DMC file back into its original Oxygen solution.
- 15. Export allocated diamonds and its inclusions with textures into DiamCalc
- 16. Evaluate the prices of allocation variants and clarity of polished diamond with an appraiser in the program
- 17. Customer and Polish reports, very defined and customized
- 18. Modifying appraiser

2.3 System requirements

Operating system	Microsoft Windows XP or later.				
Computer and processor	Intel Core 2 Duo / Intel Core i7, i5, Core 2 Quad or AMD Atlon64-X2 is recommended for faster calculations and better visualization				
Memory	512 megabytes (MB) of RAM or greater. 2 Gb or more is recommended to work with photos				
Hard disk	100 megabytes (MB) of available hard-disk space. If you plan to keep your projects with photographs longtime you may need large HD (100 -200 Gb or more)				
Display	High-color Super VGA 1600 x 1200 x 24bit. 1920 x 1200 x 24bit or higher resolution monitor is recommended for convenient work.				
	VGA card with OpenGL support				
Video card	NVIDIA GeForce 6600 or higher, ATI X1300 or higher are required to enable HDR rendering* (see section HDR photorealistic diamond and inclusions visualization). We recommend to use at least NVIDIA GeForce 6800, ATI X1600.				
Other	Logitech MX Revolution mouse is recommended				

*The HDR photorealistic diamond and inclusions visualization requires Graphics hardware supporting specific features. Please test your GPU (Graphics hardware) with <u>DiamCalc – Graphics Compatibility Evaluator</u> utility. This utility will attempt to render a reference data set in order to check if your Graphics hardware is compatible with new OctoNus HDR rendering engine. Even if you get negative test result the non-HDR visualization will be available in the program. Most of existing Windows computers is compatible with non-HDR OctoNus rendering engine.

For optimal performance of automatic allocation of cavities we recommend to use:

- 1. MZ16 System with 1.0x objective: 110x magnification
- 2. Z16 System with 2.0x objective: 80x magnification
- 3. M205A System with 1.0x objective: 115x magnification

3 What is new in Oxygen Microscope 3.3?

3.1 New Export and Import of DMC files

New Oxygen version 3.3 exports allocated diamond cut into DMC file in parametrical mode that further allows modifying and optimising the parameters of cutting in the DiamCalc software: DiamCalc, DiamCalc Cut Designer, DiamCalc Pro and DiamCalc Color. DMC cutting with improved proportions could be imported back into the Oxygen solution. Previous Oxygen versions save allocated diamond cut into DMC in the form of a polyhedron only.

New feature of export / import is especially useful for work with fancy colored cuts.

In the beginning of optimization process, a preliminary solution is allocated in the Oxygen. Then allocated diamond from the Oxygen is passed into the DiamCalc Software for analysing and optimizing its colour.

DiamCalc provides possibility to study reflection and refractive powers of a cut; view the cut in different illuminations (a wider set of possible illuminations than in the Photoreal mode of the Oxygen application); generate light propagation patterns; calculate qualitative properties such as light return, fire, scintillation; simulate cut external appearance within a particular environment like panorama; perform diamond proportion for certain spectrum; etc.



If, in the course of operation with a polished diamond in the DiamCalc software, its optical behavior was improved, then the modified cut saved in the DMC format that can be imported back into its original Oxygen solution. In the Oxygen a final optimization of polished diamond is performed (finding maximum of weight for obtained proportions).

Similarly, optimization can employ authoring cuts generated in DiamCalc CutDesigner.

DMC Export/Import options are available from context menu in a Tree of solutions.

To make export to DMC from context menu:

• Select a polished diamond in the solution from Tree of solutions



• Right-click on selected diamond



• Choose in context menu Export to dmc...

Color
Bound Swim (Vary Param)
Bound Swim (Fixed Cut)
Fit to rough (Run Balloon)
Import from dmc
Export to dmc

• Save DMC file

It is also possible to make export to DMC from main menu **File / Export /Diamond to dmc file...** Read details in documentation for previous version Oxygen 3.0 http://www.octonus.com/oct/products/oxygen/microscope/history_3_3.phtml#4

To import DMC file from context menu:

- Select an original polished diamond in the **Tree** that will be replaced by a modified diamond
- Right-click on selected diamond
- Choose in context menu Import from dmc...



• Select DMC file and press Open

🔗 Open					×
Look in:	DMC files		•	⇔ 🗈 📸 📼 ◄	
C.	Name	^		Date modified	Туре
Recent Places	brilliant_0.61	ct.dmc		12/27/2011 5:24 PM	DMC File
Desktop					
Libraries					
Computer					
Network					
	•				Þ
	Ele estes:	hilliont 0 61et des		-	Open
	nie name.	philan_0.01ct.dnc		L	open
	Files of type:	DiamCalc files (*.dmc)		-	Cancel
	Fit to rough autor	matically (run balloon)			

 The simple local optimization process for an imported cut is launched automatically with the optimization method **Balloon**.
 Note In case you do not need to run **Balloon** unselect checkbox **Fi**

Note. In case you do not need to run **Balloon**, unselect checkbox **Fix to rough** automatically (run balloon) in the bottom of open file dialog window.

File name:	brilliant_0.61ct.dmc	-	Open
Files of type:	DiamCalc files (*.dmc)	-	Cancel
Fit to rough auton			

• For further local optimization use algorithm **Bound Swim (Fixed Cut)** or **Bound Swim (Vary Param)**. **Bound Swim (Fixed Cut)** performs local optimization of diamond location to find the maximum price keeping the original proportion with no change. **Bound Swim (Vary Param)** additionally tries different proportions.

3.2 More precise definition of diamond density

Oxygen 3.3 uses a more precise value of the Diamond Density, 3.51524 g/cm3. It leads to more precise calculation of the weights of polished diamonds. The Density value of 3.522 g/cm3 was used in the previous versions of the software.

Warning: Weights of diamonds allocated in previous versions of the program are not recalculated automatically!

3.3 Reports update

New program has refined methods of calculation of cut parameters. In particular, calculations of Height for of Girdle and Pavilion are updated. The values of parameters can be found in Polish reports, that generate in menu **File / Create polish report...** A detailed description of modifications in calculations can be found on the page with the Helium Polish 5.4 documentation

http://www.octonus.com/oct/products/helium/polish/history-helium5_4.html#heights

3.4 Linked appraiser. Update active appraiser

A linked appraiser is an appraiser with ranges for any parameter determined by the values of the parameter from a **DMC** file from the diamond defined by user.

For example:

```
[cut]
Name: Brilliant
Quality: EX VG GD FR
Parameters: \
UpAngle (°) \
GirdleHeight GIA (%) \
Optimize: Table Table Table \
DownAngleLevel0 Pavilion Pavilion \
DownAngleLevel1 UpHeight GIA UpHeight GIA \
GirdleHeight GirdleHeight GIA GirdleHeight GIA \
UpAngle UpAngle UpAngle uHFix \
DownAngle DownAngle \
GirdleRatio GirdleRatio \
UpAngleLevel0 UpAngle UpAngle \
DiamondBase: /file Name.dmc
DiamondStart: /file Name.dmc
Mass: 0.00 100000 \
-0.5 0.5 -0.1 0.2 \
-1.0 1.0 -0.3 0.5 \
-1.5 1.5 -1.0 1.0 \
-2.0 2.0 -2.0 3.0 \
[end]
```

In the example above the file *Name.dmc* in the lines DiamondBase and DiamondStart is defined as the base and start diamond, and appraising will be executed with linking to this file.

Suppose that the crown angle value in *Name.dmc* is **35.0** degrees. Then the diamond, after optimization, gets an **EX** grade within the range **-0.5** to **0.5** (i.e. from **34.5** to **35.5**), gets a **VG** grade within the range **-1.0** to **0.8** (i.e. from **34.0** to **36.0**) and so on. The new version of Oxygen allows changing this base file interactively from the application. The **Settings / Update active appraiser** menu offers two options: **By dmc file...** and **By active diamond**.

Settings Help		
Render settings		
Color and lighting settings		
Lighting	•	
Default diamond clarity and color		
Select active appraiser	_	
Update active appraiser	•	By dmc file
Allocation settings	•	By active diamond
Autosave options		

First option **By dmc file...** allows to select a desired **DMC** file with parameter values known to you. This operation changes the current appraiser and further allocations, and appraising will be done according to this new appraiser.

It is possible to select any diamond in the **Tree** of solutions (thereby the operator renders the diamond active) and then update the appraiser to that active diamond by choosing second option **By active diamond**. From then on, appraising will proceed relative to the diamond selected.

3.5 Smoother lighting control

The behaviour of the lighting control knob was adjusted. Now turning the knob will lead to more smooth and intuitive change of lighting intensity, when looking directly with human eyes. This feature uses non-linear conversion of knob rotation angle to lighting brightness. It is turned on by default.

3.6 Bugfix

The new version includes a number of corrections regarding enhanced application reliability in the modules of inclusion withdrawal, search for new directions, and report generation.

4 Workspace

4.1 Open project

To start working with Oxygen Microscope open file with project. The projects can include 3d models of rough, inclusions models and solutions. Oxygen projects also include working modes, Scene setting and etc.

The follow types of projects are supported:

- Oxygen projects *.oxg
- Pacor projects *.mmd
- Helium Rough projects *.mmd

To open project / file:

- Start the program
- Open file from the **Open** dialog window

Ø Oxygen	
File View Help	
Rough Allocate diamonds impolished Photoreal custom custom origina	
Open	
	ook jn: 📄 temp 🔽 🔶 🖻 📸
	marking 24.56ct.oxg
My Re Docum	marking_+/.zzt.toxy ent warking_53.33ttoxy
Desk	p
My Doc	ents
my con	
MuNe	notk File name: wau 35.99ct own
Plac	Files of type: Oxygen & Pacor project files (".oxg: ".mmd) Cancel

• To open another file use File/Open menu or Drag and drop

4.2 Different working modes

There are six standard working modes in the Oxygen Microscope:

- Cavities
- Inclusions
- Allocate
- Diamonds
- inclusions in polished
- Photoreal

The modes allow to activate different workspaces of the program with its objects visualization and layout of panels.



C1 and C2 are user-definable working modes. The program allows to define your own working mode as a set of the desired panels and a type of object visualization. C1 and C2 modes are saved in the registry.

If you have file with saved modes **C1** and **C2** it is loaded automatically. The loaded modes are available through the button **original**.

Note. Find Inclusion mode is obsolete. Please use new Microscope mode.

Cavities and Inclusions modes

The Cavities and Inclusions modes are designed for:

- view rough diamonds in a microscope
- control microscope and camera
- make photos by a microscope camera
- explore photos
- create Cavities automatically or manually in Cavities mode
- create 3D inclusions, Points, Cracks and Clouds in Inclusions mode
- modify and delete cavities and inclusions
- estimate precisions and consistency of inclusions
- view diamond model and inclusions models

There are four views available:

- Microscope camera
- Photo view
- Inclusion view
- Model view (standard, the same as in previous versions Oxygen Inclusion)

To use these modes select button Cavities (default) or Inclusions on the top toolbar:



There are **controls panel** on the right side of the screen. The **controls panel** includes tree tabs:

- Inclusions to create or edit inclusions
- Hardware to control the microscope and camera
- Photo Sets to load, view and select photos

Microscope camera mode

The **Microscope camera** mode allows to create photos of inclusions and cracks inside the stone. To use this mode select button **Microscope camera** on the left panel.



There is live camera view in the center of the screen allows to observe rough, 3d model over the rough and **Indicator Pear** of the current facet's slope.

The Indicator Pear has three colors: green, yellow and red.

- Green fine orientation for creating Inclusions contours
- Yellow good facet orientation
- Red orientation of facet is not recommended to make contours



The Pear is a curve line cover circle in the center of Scene and current normal position. The Tail of Pear is always directed to the normal.



The length of Pear depends on the angle between the normal to the current facet of a diamond and direction of operator view. Then an angle is to big the Tail of Pear might go out the Scene.



Length of Pear become short or long as leveling of facet. When the facet has normal view Pear shape changes into Circle.



The color of Pear depends on the angle of normal deviation.

- More then 25 degree red
- From 10 to 25 degree yellow
- Less 10 degree green

The panels on the bottom allow:

- set brightness and contrast
- adjust focus on surface
- set focus on surface of 3d model
- AutoFocus on the real surface of rough or inclusion
- set focus on inclusion
- accurate set microscope zoom
- make photos

Camera Cu			Current View	Microscope				New Photo		Locate Inclusion		Scene				
*	٠			Set focus on:			Ch	ange focus:	Step:			1.924	0	AL	Current	Model
	Ψ.	A-E	Current Zoom: +115.00	Surface	Inclusion	AutoFocus	Up	Down	5 µ	New set	Shoot	0.813	0	Inclusions	Inclusion	on photo
4		Reset	Surface Distance: 2383 µ (in)	Accurate micr	oscope zoom:						Bind Point	1.833	6			
			Correction: -55 µ Cancel	7.15x	20x	50x	80x	100x	115x		Diric Point	3.291	0	Crosshair & Pear		Effects
,	'											Stop Search				

The Microscope and Camera are controlled in the **Hardware** tab on the right side of the screen.

Photo view mode

The Photo view mode allows to view and select photos for creating inclusion.

The photos obtained from microscope saved in *Photo Sets*. Photo set is a folder with photos.

To work with Photo sets select tab Photo Sets:



To create Photo set use button New Set.

Note. It is recommended to group photos in Photo sets by themes: inclusions, cracks, clouds and etc.

To load Photo sets:

• Select tab **Photo sets**

Oxygen documentation

- Press key Load Sets in the bottom
- Select some folders with photos
- Photos will be loaded into tab Photo Sets
- The set might be one or several: Set1, Set2 и etc.

To save in JPG format:

- Click on Save current set or save all sets
- Choose .bmp or .jpg format

Note. Which format is proper for you?

MBox Images saved in JPG format have size 10 times less than images in bmp format. Using of JPG format can save you up to 90% of disk space. It should be noticed that JPG image compression is not lossless and slightly affects the image quality.

We believe that the level of compression used in the Oxygen software keeps enough good image quality required to work with inclusions and therefore we generally recommend to use JPG format, especially if you store images for long time or send them through the Internet or local network.

If you don't care about the size of images and want to use lossless image format than you may prefer to use bmp.

To explore photos in a gallery:



• Select a photo

• Double click selected photo or press button Single



• The photo will be enlarged

Oxygen - [inclusions.oxg]						
Ele Edit View Inclusion Window Setti	ings Help					_ 8 ×
Routh Allocate diamonds inclusions	C1 C2		# M1 "4 @ D D +			
Mode				Inclusions Hardware	Photo sets	×
microscope camera			192	Set 1 F	Photo001.jpg	Photo002.jpg
			.	Photo003.jpg F	PhotoO04.jpg	Photo005.jpg
Set 1 - Photo004.jpg		1.5" . 1		-	1	
Flat Crack-1			82	Photo006.jpg F	Photo007.jpg	Photo008.jpg
model view			×	New Set	Add photos	Save current set
List options Pho	oto		New Photo	Scene		
View photo: Se Single Gallery Ph	et 1 loto004.jpg	photo:	New set Shoot Bind Point	All Inclusions Inclusion Crosshair & Pear	Model on photo Effects	

• To switch back to the gallery press button Gallery



• To list photos use buttons



- To list photos by mouse
 - \circ press and hold left mouse button
 - \circ hold and move mouse on Scene
 - the photos will be changing like a movie

Inclusions mode

Inclusions mode allows to view selected inclusion or cavity in large size. The buttons **Clarity...** and **Sandwich...** allows to change clarity and make sandwiches. They are available in **Inclusions** mode only.



Model view mode

Model view mode provides standard view of rough model with cavities and inclusions. Cavities are cut from rough model and do not participate in further processes.



Allocate mode

The **Allocate** mode allows to find and view solutions for rough diamonds. **Tree** panel on the left shows solution list, diamonds and saw layers.



Diamonds mode



Inclusion in polished mode



Photorealistic image mode (DiamCalc style of image)



Read details in the section HDR photorealistic diamond and inclusions visualization

4.3 Tree panel

Tree panel is the list with all solutions, rough diamond model, polished diamonds, inclusions and etc.

The **Tree** panel is designed to show and control all objects of the project. **Tree** panel is available in the **Solutions**, **Diamonds**, **Inclusions** and **Photoreal** modes.



To show solutions list click over **Solutions** in **Tree** panel:



By default you see only one solution in Scene at a time - the solution you selected in **Tree**.

To show solutions expand it on Tree. Solutions include allocated diamonds and saw layers.



To hide any object of solution use **Alt click**.

To show / hide inclusions:

- Expand inclusions in **Tree** panel
- Click over different inclusions in **Tree** panel



• Inclusion is highlighted (becomes more bright) in the scenes



- To hide this inclusion in scenes (not shown) click mouse over the **gray circle** icon near the inclusion and hold **Alt** key the same time
- The inclusion is hidden (the icon becomes hollow circle)



• Next Alt-click over it will make inclusion visible again



4.4 Single view and 4-views Scene modes

To switch between single view and 4-views Scene mode use buttons m1 and m4



To switch between Four Scenes use button 🔳 💷



4.5 Move and Zoom options

The default tool in the scene is **Rotate**.

- to rotate objects in Scene press left mouse button and move mouse
- to move the scene hold **Shift** button
- to Zoom In/Out hold **Ctrl** button

Select View/Show toolbox text from menu to show big size buttons with its titles.





4.6 Movement panel

The **Movement** panel allows precisely set distance, angle and zoom steps for any object on the scene.

To open panel select from menu View / Movement

4 Movement		
Move mode viewpoint object selected in main tree	Translate	m:
	Rotate	Zoom Factor:
Virtual objects		

To move objects:

- Select Move mode:
 - Viewpoint
 - Object selected in main tree
- Move objects with button in **Translate** section
- Rotate objects with button in **Rotate** section

4.7 Scene render settings

There are different styles of object visualization:

- Wire-frame (lines)
- Solid
- Transparent
- Refracted (for inclusions).

The visualization scheme is changed automatically when you switch the working mode. However, it is possible to adjust visualization style for one or all scenes according to your momentary needs:

• Click **Tea-pot** button to adjust visualization mode

Render settings	X
Rough model: Complex 💌 mode: Transparent 💌	Diamonds: None 💌 Highlight touching the rough edges and crosses
Inclusions: Solid 💌	Planes: None 💽
 Apply these settings to active scene Apply these settings to all scenes 	only Cancel (OK)

- Select the desired visualization styles for objects in the **Render settings** panel
- Optionally select **Apply these settings to active scene only** or **Apply these settings to all scenes**
- Press **OK**.

4.8 Color and light settings

To change color and light settings:

- Open panel from menu Settings / Color and light settings
- Adjust contrast of Scene and brightness of rough models

Color and light settings	
Scene settings overall contrast background 2 Rough solid model brightness transparent model brightness	OK Cancel

To set the color of the background

- Press button in the panel Color and light settings
- Select color in the **Color** panel

Color	? 🛛
Basic colors:	
Custom colors: Define Custom Colors >>	Hu <u>e</u> : 160 <u>R</u> ed: 51 Sat: 0 <u>G</u> reen: 51 ColorIS <u>o</u> lid <u>L</u> um: 48 Blue: 51
OK Cancel	Add to Custom Colors

• Press **Ok**

To change color of a rough or a diamond:

- Click right mouse button on it in Tree panel
- Open Color...

4.9 Autosave file option

The option allows to save oxg file automatically. When Autosave option is enabled a copy of working project is saved periodically in file ****_Autosave in the folder My Documents. In case of software unexpected error you will be able to recover your work.

To switch on / off Autosave option and make Autosave settings:

- Open panel AutoSave options from menu Settings / Autosave options...
- Check / uncheck section Enable Autosave

Autosave options	×		
Enable Autosave Autosave period: 15 minutes	OK Cancel		
When the Autosave option is enabled a copy of the working projects is periodically saved in the My Documents folder. In case of software error you will be able to recover you work from this file.			

5 Creating Inclusions

Oxygen software allows creating all types of inclusions Point, 3D, Clouds, Flat cracks, Curved cracks and others. Modern Context based interface is easy and comfortable.

5.1 Adjusting focus on surface

We recommend to adjust focus on surface every time you create new contour of inclusion from some new facet. It allows to get more accurate result of constructing inclusion.

To adjust focus on surface:

- 1. Look in your microscope and find an inclusion
- 2. Try to find the facet position where Indicator Pear is green or yellow



3. Set focus on the surface of 3D model of stone via button Surface



4. Press button **AutoFocus** or change the focus position manually if a picture in a microscope is blurring (See section **Auto focus**)



5. Press button Adjust to define a local correction of focus on surface

Current View	
Current Zoom: +1 Surface Distance:	.14.74 76 μ (in)
Manually focus on surface to define local correction	Adjust

Now you are ready to create an inclusion's contour.

5.2 Point Inclusions

The Oxygen Microscope creates *Point Inclusions* by one photo or several photos from different directions. Use Point Inclusion tool in case of small inclusions with simple shape full fit in a field of depth.

Procedure outline

- Step 1. Making one or two photos from different directions
- Step 2. Creating a contour from one direction
- Step 3. Creating a contour from second direction
- Step 4. Verifying visual shape of inclusion
- Step 5. Recommendation

Download example .oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SamplePoint.zip

Step 1. Making one ore two photos from different direction

Make at least one photo of a point. Make several photos from different directions to create more precise Point Inclusion.



Step 2. Creating a contour from one direction

• Select one photo of point and zoom it



• Right click mouse on Scene to open context menu



• Select New Point in context menu

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Cxygen - [point.oxg] File Edit View Inclusion Window	Settings Help			
Rough Allocate diamonds inpolished Phy	C1 C2			
Mode	1		Inclusions Hardware Photo sets	
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List antions	Dhoto	Manufikata	Comp	
View photo: Single Gallery	Set 1 Photo002.jpg	photo: New set: New set:	All Current Inclusion	Model on photo
		Bind Point	Crosshair & Pear	Effects

• Draw contour of point

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- Enclose contour by double click: •

Set 1

Photo002.ipa

Single Gallery

Perform contour with right and left mouse buttons •

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Then contour is ready right click mouse and select Finish in context menu

>>

New set

All Inclusions

Crosshair & Pear

Shoot

Blind Point

Current Inclusion

Model on photo

Effects



-

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• The first contour is ready.



• See 3D model of inclusion created by one contour

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model view Corrent Inclusion	Undo changes for inclusion Deselect All	
Point 1		
Clarity.: S11 Clarity Sandwich		

Step 3. Creating a contour from second direction

• Select photo of point from another direction



• Right click mouse in Scene and select Add contour in the section Point-1





• Make second contour the same way as first contour

• Point inclusion is ready



• Check inclusion Precision, Consistency and Clarity
Step 4. Verifying visual shape of inclusion

To verify visual shape of Point inclusion:

- Press button **Current inclusion** in the bottom panel to see its silhouette over the photo.
- Press button **Deselect All** witch allows to unselect all inclusions
- List photos and see inclusions lilac silhouette over the photos



Step 5. Recommendation

We recommend to use several contours from different directions to create more precise Point Inclusion!



Two cylinders of one inclusion created with two different photos, zoom 50x (M-Box MZ 16A)



Final model of inclusion created by intersection of two cylinders obtained with two different photos, zoom 50x (M-Box MZ 16A)

5.3 Blind method for creating Point inclusions and Deep points

The *Blind method* allows to create **Point inclusions** and **Deep points** of **Cracks**, **3D** and **Cavities** without creating a photo. The method is very fast and accurate.

To create **Point inclusion** by Blind method:

- Switch into Inclusions mode and activate Microscope camera view
- Be sure that no one of inclusions is selected in Inclusions panel on the right side
- Place the center of inclusion under the microscope crosshair
- Focus on the inclusion
- Press **Point** button on the M-box keyboard or **Blind point** button in the panel New Photo in the bottom of the screen.

Point button on the M-box keyboard	Blind point button in the panel New Photo in the bottom of the screen.
	New set Shoot Blind Point

38

Oxygen documentation

• Point inclusion will be created

The Deep points in Cracks, 3D and Cavities can be created the same way. Use this feature for inclusion refinement if verification shows that inclusion is not built accurate.

To create **Deep point** by Blind method:

- Switch into Inclusions mode and activate Microscope camera view
- But be sure that inclusion Cracks, 3D or Cavity selected in Inclusions panel.
- Place the center of inclusion under the microscope crosshair
- Focus on the desired deep point
- Press **Point** button on the M-box keyboard or **Blind point** button in the panel New Photo in the bottom of the screen.
- Deep point will be created

So, if no one inclusion is selected button **Point** creates new Point inclusion; and if Crack or Cavity Inclusion are selected button **Point** creates new Deep point for selected inclusion.

5.4 3D Inclusions

Tool 3D Inclusions is designed to create 3D inclusion models for large inclusions with complex shape and size more then field of depth.

In case of Point inclusions cylinder is cut from two sides. The length of cylinder is equal a field of depth (see Appendixes).

Algorithm of constructing 3D inclusion is different from algorithm of Point inclusions. Cylinder is created by 3D inclusion's contour and cut only from one side closed to observer, because the observer can not see what is beyond field of depth for large

The method of constructing 3D inclusions is similar to Clouds. The example below can be also used for creating Clouds.

Procedure outline

Photo of Large 3D inclusion

Step 1. Making photos

inclusions, is there inclusion or not.

- Step 2. Creating a contour from one direction
- Step 3. Creating a contour from second direction
- Step 4. Verifying inclusion

Download example .oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/Sample3D.zip



Step 1. Making photos

Make at least two photos of 3D inclusion from different directions for creating inclusion. We recommend to make additional photos from other direction for verification



Step 2. Creating a contour from one direction



• Select one photo of 3D inclusion and zoom it

Note. To improve the photo Auto Contrast effect is switched on in this example

• Right click mouse on Scene to open context menu and select New 3D Oxygen documentation



• For more comfortable work choose proper tool for creating contour. For this example of 3D we recommend to use Magic Wand tool. Right click mouse on Scene and select **Magic Wand** on context menu:





• Use instrument Magic Wand to create inclusion contour:

G

• Then you release mouse button the contour is created automatically:





• Finish contour with context menu

• The first contour is ready.



Step 3. Creating a contour from second direction

• Select photo of 3D inclusion from another direction



• Right click mouse in Scene and select Add contour in context menu



• Make second contour with **Magic Wand** tool

🗇 Oxygen - [3D.oxg]					
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	(* >	Blind Point	Crosshair & Pear	ffects

• Finish contour with context menu





• The second contour is completed

• 3D inclusion is ready



Step 4. Verifying inclusion

• Press button **Current inclusion** to see inclusion's silhouette over the photo.



• Verify its shape from another direction



5.5 Clouds

The method construction of Cloud inclusions is similar to 3D inclusions. Actually the example below can be used for creating 3D inclusions. But 3D and Clouds inclusions have different photorealistic rendering in the allocated diamonds (see section HDR photorealistic diamond and inclusions visualization).

Note. Future versions will also have different Clarity estimation for 3D and Cloud type of inclusions.

Procedure outline

- Step 1. Making two photo from different direction
- Step 2. Creating a contour from one direction
- Step 3. Creating a contour from second direction
- Step 4. Verifying inclusion

Download example, oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SampleCloud.zip

Step 1. Making two photo from different direction

Make at least two photos of a cloud from different directions. Try to focus on the nearest side of cloud to observer.



Step 2. Creating a contour from one direction

• Select one photo of cloud and zoom it



• Right click mouse on Scene to open context menu



gen - [cloud.oxg] ings <u>H</u>elp Rough Allocate diamonds inclusions Photoreal CL1 C2 unique original Inclusions | Hardware | Photo sets | All Inclusions Sort Type: Creation order Selected Inclusion T Type - Name Status Inclusions New 3D New Flat Crack New Curved Crack New Hole New Point No inclusion selected No inclusion created Deselect All List options Phote New Photo View photo: All Inclusions Set 1 Current Inclusion Model on photo Single Gallery ← → New set Shoot Photo001.jpg Blind Point \gg Crosshair & Pear Effects

• Select New Cloud in context menu

• Draw contour of cloud with left click



• Enclose contour by double click



- Perform contour with right and left mouse buttons
- Then contour is ready right click mouse and select **Finish** in context menu

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	Polygon Change clarity New Curved Crack	
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Single Gallery	New set Shoot	Indusions Indusion on prioro
Photo001.jpg	set:	
	Bind Point	Crosshair & Pear Effects

• The one contour is ready.



Step 3. Creating a contour from second direction

• Select photo of cloud from another direction



• Right click mouse in Scene and select Add contour in context menu



• Make second contour the same way



• The Cloud inclusion is ready.



Step 4. Verifying inclusion

• Press button **Current inclusion** to see inclusion silhouette over the photo.



• Verify its shape from another direction

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model view		,	Undo changes for inclusion Deselect All
List options	Photo	New Photo	Scene
View photo: Single Gallery	Set 1 Photo003.jpg	photo:	Al Current Model on photo
		Blind Poin	t Crosshair & Pear Effects

• Correct contours if need

5.6 Automatic clouds

Automatic cloud allocation feature is available since version 3.1. The feature is designed for automatic fast plotting of large groups of point inclusions. Plotting large point clouds like the one you can see on the screenshots below can be extremely time-consuming. With this new feature plotting is done automatically so all you have to do to allocate a cloud is to make a few mouse clicks.



The follow section describes how to create a cloud automatically

Procedure outline:

- Step 1. Set cloud position in microscope
- Step 2. Define cloud contour
- Step 3. Set starting position
- Step 4. Set terminal position
- Step 5. Automatic allocation of cloud
- Step 6. Cloud visualization

Step 1. Set cloud position in microscope

1. Switch to Microscope camera mode and focus on the central part of the cloud



2. Make sure you have chosen an optimal view direction - green pear at the center of the screen. You will not be able to change view direction during auto cloud creation, only focus can be changed.



3. Select New Auto Cloud item from the context menu



Note. New Auto Cloud item appears in context menu only in Microscope camera mode

Step 2. Define cloud contour

Define cloud contour as shown on the screenshot below



Oxygen documentation

Step 3. Set starting position

Now specify starting position for scanning:

1. Focus on the beginning of the cloud

We recommend to find the point of the cloud that is nearest to the stone surface and focus on it



2. Press button **Set starting position!** at the **Inclusions** panel



Note: Do not change the translation stage position and do not rotate the stone during step 3 and all the next steps. If you moved or rotated the stone during autocloud creation, an error message would be shown and you would have to enter all the components for autocloud once more. To do it, first click on the thumbnail of cloud contour on the right panel, then repeat the procedure of autocloud allocation from the first step.

Oxygen documentation

Step 4. Set terminal position

In the same way specify terminal position of the scanning:

1. Find the deepest point of the cloud and focus on it



2. Press button Set terminal position! in the Inclusions panel



Step 5. Automatic allocation of cloud

Now press Begin scanning! button and wait



Progress window will be shown to indicate the process of cloud allocation. Allocation process may take from 10 seconds up to 1-2 minutes depending on the cloud size and computer configuration



Step 6. Cloud visualization

هاه

After finishing allocation process inclusion model of cloud is ready



3D models visualization

3D model of allocated cloud inclusion can be observed in two modes:

- Full area of probable location of the cloud
- Assumed size

Full area of probable location of the cloud	Assumed size
Cloud is shown as one inclusion	Cloud is shown as a set of point inclusions

To see cloud in <i>full area size mode</i> select	To see cloud in assumed size mode select			
from menu Inclusion / 3D Visualization /	from menu Inclusion / 3D Visualization /			
Full area of probable locationAssumed size				
Inclusion	Inclusion			
Inclusions stats (information)	Inclusions stats (information)			
3D visualization Full area of probable location	3D visualization Full area of probable location			
Enable Auxiliary Points in Allocation Assumed size	Enable Auxiliary Points in Allocation Assumed size			

Visualization inclusion of contours

To see cloud on photos:

- 1. Switch to Photo sets tab
- 2. Find photos that have been taken during the cloud scanning



3. In the center of the screen see the allocation results.

Oxygen displays:

- reprojection of cloud 3D model that will be used for optimization by **blue**, **transparent** (see on screenshot below)
- contours of cloud points by **blue** contours (see on screenshot below)
- contours of 3D inclusions found during cloud allocation by **light-purple contours** (see on screenshot in the next section Splitting cloud parts)



We recommend to look through all cloud photos and make sure that all cloud points are allocated correctly

5.7 Splitting cloud parts

In case some cloud points are located close to each other an automatic allocation tool can accidentally merge them. On the screenshot below you can see that a number of cloud points have been merged into one large 3D inclusion.



In such case please right-click on the cloud part and choose **Split this part** item in the context menu:



Oxygen documentation

Oxygen will try to split an inclusion into smaller parts. Splitting procedure results can be seen on the screenshot below.

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5.8 Flat Cracks

The system allows constructing Flat Crack inclusions.



Photo of Flat crack

Oxygen 3D model of Flat crack

The new context based method for creating Flat Cracks is available.

Procedure outline

- Step 1. Making photos
- Step 2. Creating surface line
- Step 3. Creating deep points
- Step 4. Creating crack profile
- Step 5. Verifying crack

Download example .oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SampleFlatCrack.zip

Step 1. Making photos

Make photos containing: surface line, crack profile and one or several deep points of crack. We recommend make at least one other photo for verification.



Step 2. Creating surface line

• Select a photo with surface line



• Right click mouse on Scene to open context menu and select New Flat Crack

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List options Pho	oto		New Photo		Scene		-	
View photo: Se Single Gallery Sur	et 1 rface1.ipg	photo:	New set	Shoot	All Inclusions	Current Inclusion	Model on photo	
			*	Blind Point	Crosshair & Pear		Effects	

- To create Flat crack you must create at least:
 - o one Surface line, one Deep point and one Crack profile
 - o or two Surface lines and one Crack profile
 - o or tree Deep points and one Crack profile

By default the program suggest to create one Surface line, one Deep point and one Crack profile:



• Draw surface line

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Mode ×			·		×
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				& Pear	

• Then line is ready right click mouse and select **Finish** in context menu



• The Surface line is ready.


Step 3. Creating deep points

- To create deep point:
 - Select inclusion component Deep point
 - Select photo with deep point and zoom it



• Right click mouse in Scene in place where you want to create Deep point and select Add instant deep point in context menu

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		Blind Point Crosshar & Pear	Effects

• The Deep point is ready

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- To precise deep point
 - Be sure **DeepPoint 1** component is selected in the inclusions panel
 - Select photo from other direction



• Right click mouse in Scene in place where you want to create precise deep point and select **Add instant contour to current deep point**

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• Deep point is precised

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Step 4. Creating crack profile

• Select photo with crack profile



• Right click mouse on Scene to open context menu and select Add crack profile



• Draw crack profile



• Enclose contour with double click and perform it if need.



- Finish contour with context menu
- The Crack profile is completed



• Flat Crack inclusion is ready.



Step 5. Verifying inclusion

Compare photos with new created crack model over the photo.



Modify contours, add more deep points if need.

5.9 Curved cracks

New Oxygen Microscope tool allows constructing surface Curved cracks.



Photo of Curved crack

Oxygen 3D model of Curved crack

Algorithm constructs a shape of curved crack by surface line and 3D points. The perpendiculars are put from 3D points in the deep of stone to Surface line. The other directions are constructed by interpolation (see illustration below). The final crack shape is defined by crack's Outline.



Procedure outline

- Step 1. Making photos
- Step 2. Creating surface line
- Step 3. Creating crack profile
- Step 4. Creating deep points
- Step 5. Verifying inclusion

Download example .oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SampleCurvedCrack.zip

Step 1. Making photos

Make photos. The set of photos should contain: Surface line, Crack outline and Several deep points of crack. We recommend make at least one additional photo from different direction for verification



Step 2. Creating surface line

• Select a photo with Surface line



• Right click mouse on Scene to open context menu and select New Curved Crack



• Draw surface line

© Oxygen - [CurvedCrack.oxg]	
Rough Allocate diamonds inpolitical Photoreal custom custom original	
Poop Accus savinds libetities Policy and Control Incroscope camera Set1 - SurfaceOutline Curved Crack1	Inclusions Hardware Photo sets Selected inclusion Soft Type: Curved Crack 1 Soft Type: Curved Crack 1 Soft Type: Cracking Image: Soft Type: Soft Type: Cracking Type: Name: Soft Type: Cracking Image: Soft Type: Soft Type: Precision: Type: Name: Soft Type: Components: Soft Type: Soft Type: Surface Line Image: Soft Type: Soft Type: Components: Soft Type: Soft Type: Surface Line Image: Type: Soft Type: Soft Type: Components: Image: Type: Soft Type: Soft Type: Components: Image: Type: Soft Type: Image: Type: Soft Type: Crack Profile Image: Type: Soft Type: Typ
model view	Undo changes for inclusion
List options Photo New Photo	Scene
View photo: Single Gallery Set 1 SurfaceOutline.bmp Set:	All Inclusions Unrent Model
Bind Point	Crosshair & Pear Effects

• Then line is ready right click mouse and select Finish in context menu



• The Surface line is ready.

C			
Oxygen - [CurvedCrack.oxg]	Sattings Hole		
Rough Allocate diamonds inclusions	otoreal custom custom original		
Mode	All		Inclusions Hardware Photo sets
	T	ARIS	Selected Inclusion All Inclusions Type: Name: Sort Type: Curved Crack 1 Creation order
microscope camera	All L		Clarity: Status: Type - Name Status Sit Change Clarity Curved Crack-1
TAP .			Consistency: N/A N/A Alteritical There are not enough contained to consistency N/A
Set 1 - SurfaceOutline			Attention! There are not enough contours to complete inclusion model building.
K	X		Components:
Curved Crack-1			Surface Line 1
			Surface Line 2
model view 🤇			Undo changes for inclusion Deselect All
List options	Photo	New Photo	Scene
View photo:	Set 1	photo:	All Current Model Inclusions Inclusion on photo
	surraceUutline.bmp	Set:	Crosshair & Pear Effects

Step 3. Creating crack profile

- Select photo with crack profile.
- Right click mouse on Scene to open context menu and select Add crack profile



• Draw crack profile and enclose contour with double click



- Perform contour if need
- Finish contour with context menu



• Crack profile is ready



Step 4. Creating deep points

We recommend to create several deep points to make shape of crack more precise. Create deep point:

- Select photo with deep point
- Right click mouse in Scene in place where you want to create Deep point and select Add instant deep point in context menu



Add precise contour to Deep point:

• Be sure you selected **DeepPoint 1** component in the panel **Inclusions**



• Select photo from other direction



• Right click mouse in Scene in place where you want to create precise contour for Deep point and select Add instant contour to current deep point



• Deep point is ready and precise



• Now Curved crack looks like the follow



- Add more Deep points the same way
- Now crack looks like following



Step 5. Verifying inclusion

Compare photo with new created crack model over the photo.



Modify contours, add more deep points if need.

5.10 Blind method for creating Cracks

Blind method for creating Flat and Curved Cracks is available. The method allows to create cracks looking into Oxygen Microscope and adjusting lighting for every blind point of crack profile which is not possible in case of creating crack profile by one photo. The new possibility is especially useful for thin transparent edges of crack visible through microscope.

The new method allows using blind photos and real photos data together.

There is a small step-by-step example of creating blind crack.

Procedure outline

- Step 1. Starting creating flat blind crack
- Step 2. Walking around crack profile
- Step 3. Creating deep points

Step 1. Starting creating flat blind crack

To start create a blind crack:

• Switch on Microscope camera mode and find a crack via microscope.



• Right click mouse on Scene to open context menu and select New Flat Crack



Note. Don't make any more clicks on Scene. If you click it accidentally the method of creating Flat Crack by photos will be activated. And blind method will not be preceded.



• Select **Crack profile** inclusion component in the **Inclusion** panel



Step 2. Walking around crack profile

Oxygen documentation

To create crack profile:

- Look into your microscope on the crack
- Place the center of focused point of crack under the microscope crosshair. It can be point on Surface of the crack or in the Deep of the crack
- Focus on point under the microscope crosshair
- Press **Point** button on the M-box mouse, M-box keyboard or **Blind point** button in the panel **New Photo** in the bottom of the screen.

New Photo	
New set	Shoot
	Blind Point

• Point will be added into Crack profile



• Now walk around the crack and make more blind points the same way. Every time you should focus on point under the microscope crosshair and adjust lighting for better visibility of crack edges:





• Create at least 3 points or more for Crack profile to make a Flat Crack

• To delete last created blind point right click mouse on Scene and select in context menu **Delete last crack point**



Note. To delete blind points use right + left mouse button click

• Then you finish walking around the crack profile the contour will be enclosed and computer will make a sound. To see transparent crack model over the photo switch on button **All inclusions** or **Current inclusion** on the bottom of screen on section **Scene**.



Note. It is possible to enclose and finish contour manually. Right click mouse on Scene and select in context menu Finish blind crack profile



• Check crack profile contour from some other direction

• Flat blind crack is ready



Step 3. Creating deep points

For better accuracy of crack inclusion create one or several deep points with precise contours.



5.11 Inclusion clarity and contrast

Clarity is assigned to inclusion automatically and is based on inclusion type and size. Though, you can change clarity manually. Switch into **Inclusion** mode on left panel and press **Clarity** button on the bottom pane:

Specify Inclusion Clarity	×	
SI2 SI2 Point-224 Current clarity group: SI2	OK Cancel	
Inclusion contrast: High	•	
Automatic measurement results: Dimensions: 233 x 232 x 272 Suggested clarity group: S12+		
OK, I am agree with suggested clarity NO, it should be: SI2		

Contrast characteristic of inclusion affects the **Inclusion clarity** assigned by automatic algorithms.

The contrast grade affects to:

Suggested clarity group in the Specify inclusion clarity window

Assumed diamond clarity in automatic diamond clarity estimation in inclusion in polished mode

Oxygen documentation

By default cracks receive **Medium** contrast, clouds receive **Low** contrast, all other types - **High** contrast.

If you need to change contrast of some inclusion manually, right click on inclusion in Scene and select **Change clarity...**

5.12 Sandwich

Sandwich feature allows to find allocation options having parts of big inclusion inside polished diamonds.



To create sandwich select the desired inclusion and click button **Make sandwich** in the **Rough / Inclusions** mode.



There are two different types of sandwich: Slices and Shell.

Shell sandwich feature is extended with ability to create an extra medium layer **Double sandwich**. When sandwich is created the Ex-parts are automatically assigned with the desired clarity (clarity that user selected in the **Make sandwich** window).

Slice type of sandwiches is obsolete and will be removed in the next version. In the current version you can create slice sandwiches but the option of manual geometry modification is not available.

We recommend using sandwiches only for cracks. Usually only cracks are allowed to be on a surface of polished diamond.



To return back to single inclusion (undo sandwich) select the **Core** part of desired sandwich and click **Make sandwich** again. You will be asked for confirmation.

The sandwich feature allows SI3/I1/I2 layers.

5.13 Auto focus

AutoFocus button allows to focus on the real surface of rough or on the inclusion automatically.

The program moves the focus in the area of several depths of field and searches for the sharpest image near the crosshair. The analyzed image area is 100 pixels around crosshair; the focus scanning area is about 15 depth of field.

Use **[Ctrl-A]** hot key for AutoFocus, this key sequence can be also assigned to some button of Logitech MX Revolution mouse.



5.14 Crosshair & Pear button



allows to switch On / Off crosshair and pear





Crosshair & Pear button switched On

Crosshair & Pear button switched Off

The button **Effects** in the right bottom allows to activate Auto-Contrast and other visual effects helping to see inclusions and crack borders clearly on the photographs with low contrast and imperfections.

Scene		
All Inclusions	Current Inclusion	Model on photo
Crosshair & Pear	Other options	Effects

5.16 Auto Exposure

The new option Auto Exposure is available in the **Microscope camera** mode. To switch on Auto-Exposure press button A-E in the section **Camera**

Camera		
- × -	\bullet	
[A-E
\downarrow		Reset

5.17 Extra options for inclusion visualization

The new visualization options are available: Set color of inclusions and contours, Show only inclusions in Focus and Hide inclusions contour.

Also it is possible to define **transparency of inclusions projections** and **transparency of contours**.

To use new extra options:

1. Press new button Other options in the bottom panel of Scene



2. Select or unselect an option from list

Scene			
All Inclusions	Current Inclusion	Model on photo	
Crosshair & Pear	 Transparent inclusion projections Transparent contours Hide inclusion contours Show only inclusions in focus Set inclusions projection color 		ections us lor

To show Inclusion projections use buttons All inclusions or Current inclusion.

Option **Transparent inclusion projections** regulates transparency of inclusions. Transparent projections are helpful when you need to see contours of real inclusion on the photo under its projection. If you want to stress inclusions on strongly-contrast photo, use opaque mode.

Contours are shown on photos in places you input inclusion components. By default, contours are highlighted with transparent green for active inclusion or purple for other inclusions.

To set opaque mode of inclusions contours unselect Transparent contours:



To hide inclusions contours select Hide inclusion contours.



Option **Show only inclusions in focus** affects method of inclusions are shown on photos. On the photo below there are some inclusions are evident - *in depth of field*. And others inclusions are blurred strongly - *unfocused*.

To avoid showing unfocused inclusions check Show only inclusions in focus.

- Transparent inclusion projections
 Transparent contours
 Hide inclusion contours
- Show only inclusions in focus
 Satisfies a sector state

Set inclusions projection color...

To see all of the inclusions in spite of their visibility on the photo uncheck **Show only** inclusions in focus.

```
    Transparent inclusion projections
Transparent contours
    Hide inclusion contours
    Show only inclusions in focus
    Set inclusions projection color...
```

Here is an example of focused and unfocused inclusions and variants of its representation:



Note. Show only inclusions in focus option is effective only for MBox photos. *Helium photos do not contain information about focus, so keep this option off if you work with Helium photos.*

To set color of inclusions and contours on Scene:

1. Press button Other options and select in list Set inclusions projection color...



2. Visualization settings window opens

Visualization setting	s 🔀	
INCLUSION PROJEC	TIONS:	
Active inclusion color	Change	
opacity	19 _% —	
Other inclusions color	Change	
opacity	¹⁹ %	
Show only inclusions	in focus	
INCLUSION CONTO	JRS:	
Editing contour color	Change	
opacity	36 %	
Inactive contour color	Change	
opacity	18 %	
Hide inclusion contou	rs	
OK Cancel Preview		

5.18Locate Inclusion Tool

Locate Inclusion tool allows to find easy and precisely the places where Inclusions could be found. This feature makes a forecast of the positions profits where inclusion contours can be created. The estimations are based on angles and sizes of the facets. They are shown in the panel via green, yellow and red colour and length of indicators. Green and yellow as usual reveal the optimal positions for making contours.

Locate Inclusion works in **Microscope** mode only. In current version Locate Inclusion works with Point Inclusions and with Points in Flat Cracks.

There is a small description of Locate Inclusion panel on the picture.



The **Locate Inclusion** panel is available on the right bottom corner of the program. It becomes active every time when you can use this feature: when you select ready inclusion in the list or when you find new contours for new inclusion. Please read the example how to locate point inclusion in the section below.

Example. Locating Point inclusion

- Select a facet with point inclusion via microscope
- Adjust focus on surface
- Focus on an inclusion



• Make first contour





• Switch on into Microscope camera mode

When the first contour is ready the panel **Locate Inclusions** will be active and show perspective positions* where you can probably see inclusion.

Locate Inclusion	
1.833 🔹 🔹 🔹 🔹 🔹 🔹	
3.291 🛛 🔹 🕐	
0.743 🖸 👔	
3.002	
0.948 💻 👥 👔	
1.008 💶 👥 🕐 🔽	
Stop Search	

*The indicators of positions show its profits by colour and length, square of facets and status. Status of positions can be following:

not observed

- observed, but contour was not created
- Solution of the second second
- Sobserved, but marked as poor position
- Switch on Crosshair & Pear button
- Select one of the positions in **Locate Inclusion** panel. New second circle-pear indicator marked as red color in the picture below will appear around first circle-pear indicator marked as green color. This indicator shows the direction to position for next inclusion contour.

Crosshair & Pear



• Rotate the stone by handle and look for the second circle-pear indicator. Try to make second circle-pear indicator more rounds.



- Rotate stones until second circle-pear indicator became green and green dashed lines appeared. Green lines show the next direction.
- Move stone by handle in the horizontal plane until third circle indicator will appears.



• Try to combine it with second circle-pear indicator



- See the picture of two circles combined together. Focus on the inclusion with vertical line indicator:
 - To focus on inclusion automatically press button **Inclusion** in the bottom panel **Microscope** section **Set focus on**
 - To focus on inclusion manually use button **Up** and **Down** in the bottom panel **Microscope** with suitable step. Or use **MBox mouse**.



- The navigation is completed:
 - If you are not able to see inclusion click on the corresponding question mark to set status of this position as poor, then select another position.
 - If you can see inclusion: adjust focus on surface, try to set pear indicator to green, focus on inclusion again and so on)



• Create new inclusion contour



• The new inclusion is ready

a

😥 Oxygen - [locate_inclusion2.e	9]								X
Ele Edt Yew Inclusion We	dow Settings Help			*					-8×
Rough Alecate diamonds incluints	Photoreal custom custom	linginal		*					
Mode							Inclusions Hardware Phot	o sets	*
Bet 1 - Photo002 (pg			١)		Selectional Selection (Selection	All Inclusion Set Type (remain volume Type) Type Type Type Type Type Type Type Type	Status 4
Point1									
model view							Undo changes for inclusion	Deselect Al	
Current indusion									
Point-1									
Clarity: SI1	Clarity								

6 Creating Cavities

Oxygen software allows creating different types of cavities.

Laser mapping system might not detect pin hole cavity located on the top of scanned diamond. The Oxygen software allows mapping this type of cavities by photos with different focus from MBox or photos from Helium Rough with deep depths of field.



There are three method for creating Cavities:

- Automatic creating cavities
- Manual creating cavities
- Cavities created by Helium Rough photos with deep depths of field

Automatic creating cavities. New cavity allocation tool allows creating surface's cavities automatically.

Manual creating cavities. This method needs at least two photos with different focus. One photo on the base of Cavity and second photo in the deep of Cavity.

Cavities created by Helium Rough photos. In case of photos with deep depths of field it needs at least two photos from different direction in the deep of Cavity for creating a cavity.

Note. Since the new version 3.2 all cavities are cut off from the 3d model of rough and do not look likes inclusions any more in allocation and diamonds working modes.

Study examples of creating cavities below.

Oxygen documentation

6.1 Automatic creating cavities

Automatic cavity's allocation tool allows creating surface's cavities that have not been detected by standard Shadow and LM methods and do it automatically. The new tool contains easy-to-use and convenient interface, works fast and accurate. After 3D model of cavity is created it will be cut off from the 3D model of rough diamond. The 3D model of rough became more precise now.



See the movie of automatic creating of cavities: http://www.octonus.com/oct/products/oxygen/movies/cavites/index.html

Download example .oxg file: http://www.octonus.com/oct/download/files/oxygen/SampleAutoDeepCavities.zip

Procedure outline

- Step 1. Painting stone in white
- Step 2. Locating a cavity in Microscope
- Step 3. Automatic building of cavity
- Step 4. Verifying cavity's shape by photos
- Step 5. Creating large or long cavities

Step 1. Painting stone in white

1) Paint or cover rough diamond with microscopic powder before start working with new cavity automatic allocation option.



2) Put painted rough diamond into microscope.

Step 2. Locating a cavity in microscope

1) Switch to new Cavities mode



2) Activate Microscope camera view



3) Locate a cavity



4) Focus on area near surface of cavity. We recommend using magnifications from **50x**.



Step 3. Automatic building of cavity

1) Right-click on Scene and select **New Auto Cavity** in the context menu or press **New auto cavity** button in right panel.



It is possible getting error message: *Please decrease the light brightness or flickering effects may occur*. See descriptions and suggestions below in the section <u>Possible error message</u>.

2) Wait until scanning is finished.



3) Then cavity is ready it's 3d model will be cut off from the 3D model of rough diamond automatically.



4) New cavity appears in cavities list. To disable or enable cavity use checkboxes:

	×
Cavities Hardware Photo sets	
All Cavities	
Sort Type:	
Creation order	
Type - Name	
🕅 Auto Hole-1	

Oxygen documentation

Disabled 3D models of cavities are not cut off from the rough model and don not affect solutions during allocation.

Enabled 3D model of cavity is cut off from the rough model	Disabled 3D model of cavity is not cut off from the rough model and does not affect solutions during allocation. However, 3D model of disabled cavity is still visible in 3D view in Cavities working mode (red lines)
Cavities Hardware Photo sets	Cavities Hardware Photo sets
All Cavities Sort Type: Creation order	All Cavities Sort Type: Creation order
Type - Name	Type - Name

Step 4. Verifying cavity's shape by photos

After cavity is built examine shape of the cavity with *cavity visualization* option. Cavity visualization allows to make sure that cavities on the stone surface are created correctly.

To verify auto cavity's shape:

1) Make active **Microscope camera** view and select an examined cavity in the list of cavities.

2) Focus on cavity near surface of the rough diamond. We recommend using the magnification factor that has been used for cavity allocation.

3) Start gradually changing focus of the microscope beginning from the topmost part of the cavity until the deepest part of the cavity is reached. We recommend using **50 mkm** step during cavity verification procedure.

Cavity is displayed as a slice of the cavity surface for each focus position. Green areas marked on images correspond to the intersection of camera focus area with the cavity surface model.

In case of cavity is created correctly green mask on an image coincides with sharp details. See example on the table:









However, in case of cavity model is incorrect green mask would not be considered with sharp details. See an example of incorrect cavity allocation.



If auto cavity model is incorrect we recommend to disable the problematic cavity and perform building of cavity manually.

Step 5. Creating large or long cavities

To create large or long cavity do procedure of automatic building several times for covering full area of hole. In the result all 3d models of autocavities will be assembled together automatically and will be cut off from 3d model of rough diamond.

On the right 3D models of two cavities forms one large cavity



List of recommended M-Box systems and magnifications

For optimal performance of Automatic Cavity Allocation we recommend to use:

- 1. MZ16 System with 1.0x objective: 110x magnification
- 2. Z16 System with 2.0x objective: 80x magnification
- 3. M205A System with 1.0x objective: 115x magnification

Possible Error's message

For systems without hardware camera synchronization fine-tuning the light for automatic cavity allocation may be tricky. In case of getting repetitive **Please decrease the light brightness or flickering effects may occur** error messages try to:

- 1. Turn off all the illumination except for front light illumination
- 2. In case you are using multiple front light lamps try to turn off all of them except for just one lamp
- 3. Decrease front light illumination brightness using m-box keyboard

IMPORTANT: Notice that for systems without hardware camera synchronization automatic cavity allocation tool requires fairly dull illumination. Repetitive error messages **Please decrease the light brightness or flickering effects may occur** are not a software bug but rather a physical limitation. So in case you face this error message please be patient and keep reducing front light brightness until cavity allocation starts normally.

This error may occur for systems with hardware synchronization. However typically it means that you just have to decrease front light illumination brightness slightly.

If automatic creating of cavity is failed the software allows creating convex and non convex cavities manually.

The algorithm since version 2.2 creating the follow type of non convex cavity. It is available for photos from M-box only.



Black line is a Real Cavity surface, side view Red line is the Cavity convex surface constructed by old algorithm Green line is the Cavity non convex surface constructed by new algorithm since version 2.2

At this time the follow type of cavity shape can not be created by the program:



Black line is a Real Cavity surface, side view Green line is the Cavity surface constructed by the program Here is an example of creating cavity by photos.

Download an example .oxg file: http://www.octonus.com/oct/download/files/oxygen/SampleManualCavity.zip

Procedure outline

- Step 1. Creating Cavity base
- Step 2. Creating Deep point or ridge

Step 1. Creating Cavity base

• Select photo for creating Cavity base and zoom it





• Right click mouse on Scene to open context menu and select New Cavity

• Draw Surface base



9999



- Perform contour with right and left mouse button
- Then contour is ready right click mouse and select **Finish** in context menu



• Enclose contour by double click:

• The **Cavity base** is ready



Step 2. Creating Deep point or ridge

• Select inclusions component **Deep point** in the panel **Inclusion** / section **Components**





• Select a photo in the depth of hole.

• There is a ridge in this example. In this case select tool Marker in context menu





- Finish contour with context menu •
- Manual cavity is ready •



9999

• Created 3D model of Cavity inclusion is cut off from the 3D model of rough.



6.3 Creating cavities with photos from Helium Rough

The Manual Cavity's method allows creating Cavities by photos from Helium Rough or Oxygen Microscope with deep depths of field.

Procedure outline

- Step 3. Loading set of photos from Helium Rough
- Step 4. Creating Cavity base
- Step 5. Creating Deep point by photos from different directions

Download example .oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SampleCavityHeliumRough.zip

Step 1. Loading set of photos from Helium Rough

• Select Cavities working mode



• Load set of photos from Helium Rough.



Step 2. Creating Cavity base

Cavities Photo sets All Cavities Sort Type: Creation order Ŧ Deselect All Please focus on the cavity and then press "New auto cavity" OR "New manual cavity" New manual cavity View photo:
Single Gallery Set 1 All Inclusion Current Inclusion Model on phote **()** Ring148.jpg « » Crosshair & Pear Other options Effects

• Select photo for creating Cavity base and zoom it

• Right click mouse on Scene to open context menu and select New Cavity



• Draw Surface base



• Enclose contour by double click:



٥٥٥٩

- Perform contour with right and left mouse button
- Then contour is ready right click mouse and select **Finish** in context menu



• The **Cavity base** is ready



Step 3. Creating Deep point by photos from different directions

To create deep point on Helium Rough photos you should use it at least two photos from different directions.

- Select one photo with deep point
- Right click mouse in Scene in place where you want to create Deep point and select Add instant deep point in context menu



• Deep point is created but Cavity is not ready.



It needs to precise Deep point from other direction.



• Select photo from other direction

• Right click mouse in Scene in place where you want to create Deep point and select Add instant contour to current deep point in context menu





• The Deep point is completed

• Cavity is ready. The 3d model of Cavity is applied to the 3d model of rough diamond and will be taken into account while allocation.



Note. It is not possible to activate / deactivate manual cavity as automatic cavity.

6.4 Changing photo sets of HR photos without changing number of photos

Changing photo sets of HR photos without changing number of photos is available. So, if Photo set is changed the stone will remain in the same position. It provides an effect of changing of lighting in Scene:



Set 1. Dark lighting

Set 2. Light lighting

7 Creating virtual «windows» on the model

The option is assigned to improve a work with the localization of inclusions. It helps to ignore superfluous edges on flat facets or «windows» of rough during localization (in the case if these edges are present on model and aren't present in reality). So operator can create virtual «windows» in the places of superfluous edges and through the windows localize inclusions more exactly. Often non-existent in reality edges on facets of the model distort 3D model of inclusion if operator creates the inclusion using contour which intersects this non-existent edges. Read the description how to create virtual «window».

- 1. Open mmd-project or oxg-file. Load set of photos.
- 2. Select one of the photos from the list in the **Photo collection** panel. You will see this photo in the first scene of program. Select **M1** mode for convenience of work.
- 3. Find «window» on rough:
 - a. Using rotation of stone by mouse in the scene find window on diamond. To rotate photo of stone press and hold the left button of mouse. To rotate stone continuously tick on **Repeat** before rotation.
- 4. Tick on **Model over photo** and check that facet of real window is not good and has superfluous edges that prevent localization of inclusions and can result in incorrect position of inclusion after localization.
- 5. Find good photo and position for creation of virtual «window».
- 6. In the panel **Windows on rough** click on the **New window**. You will see sight on the place of cursor. Mark points (3 and more) by left click where you want to create window (plane of window goes through these points). Try to set points a little far from border of real window. For checking use tick «Model over photo».
- 7. Work with points:
 - a. Operator can move points. Set sight cursor on the pint, you will see the cross, press and hold the left button of mouse and move the point.
 - b. Operator can delete points. Press and hold Shift button on keyboard and move sight cursor to the point. When you see cross with «-» then click by the left button of mouse and delete point.
- 8. Create points again. Information on the plane means depth of cutting by the plane: average and maximal depth. Operator can increase or decrease depth of plane using arrows in the panel **Windows on rough** (step is 5 microns).



9. After finding good position of window plane press **Stop edit** button. You will see color of window in the panel **Window rough**. Color depends on depth. Green color of window is optimal depth (average depth less than 10 microns), yellow is

permissible depth (10-30 microns), red is inadmissible depth (more than 30 microns) – cutting of model is blocked.



10. Tick on **Model over photo** in the panel **Photo collection** and check created virtual window.



Without virtual «window»



With virtual «window»

Inclusion should be easily accessible via this window. Otherwise press **Edit points** in the panel **Windows on rough** and correct points.

11. So you create virtual windows on the model of rough diamond. Using these windows operator has possibility to locate inclusions with high accuracy.

8 Diamonds allocation

8.1 Appraiser and pricelist

Operations with optimization algorithms require correct appraiser and pricelists according to manufacture needs.

Read document describes how to load appraisers to program, structure and options of appraiser, allows creating and customizing appraiser for any types of cuttings:

http://www.octonus.com/oct/download/files/Appraisers_creation_and_customization.pdf

And read the same document for pricelists here:

http://www.octonus.com/oct/download/files/Pricelists_creation_and_customization.pdf

8.2 Select appraiser and pricelist

Open menu **Settings** / **Select active appraiser...**. Select desired appraiser and pricelist.

The active appraiser impacts on the options of desired cut quality group in allocation. (View/Show process tab Diamond).

It also affects the cut quality group displayed in the **Diamond parameter** panel.

Current Cut Parameters Appraiser					
Active appraisers (optimization final appraisal):					
AG5_Boundaries AG5_2005					
	Edit optimization appraisers				
Active pricelist:					
LEXUS_PRICE_16JUNE09	-				
Cancel	ОК				

8.3 Allocate diamonds

- 1. To allocate diamond switch to Allocate working mode
- 2. Call Process panel from menu View/Show Process
- 3. On the tab **Model**
- 4. Select desired allocation mode for inclusions:
 - **Green inclusion** This inclusion is allowed to be inside the allocated diamond, the only price of affected diamond is considered.
 - Yellow Smart option. Allocation algorithm considers both options (when inclusion is inside and outside of allocated diamond).
 - **Red** Inclusion is not allowed to be inside allocated diamonds.



- 5. Open Diamond tab
- 6. Select Algorithm

grade of 1st diam → 2nd diam →
grade of risk diam. Zha diam
E 🗨 Auto 💌
• 😲
ft Results

Complex and Single algorithms work especially efficient with several inclusions in yellow smart mode. These algorithms select different cuttings from lists and make multiple choices for the 1st diamond quality

- 7. Select desired shape for each diamonds in allocation. There are brilliant, marquise, oval, pear, princess, emerald, flander, happy8, baguette and heart shapes of diamond
- 8. Set cut grade quality for diamond parameters: Auto, Excellent, Very Good and etc.

Note. It is possible changing the active appraiser from menu *Settings/Select* active appraiser

9. Open Default diamond color panel from menu Settings


- 10. Select the color that will be assigned for allocated diamonds.
- 11. Press button Run
- 12. The program start allocating new solutions



13. After while newly allocated diamonds appear in the **Tree** panel. A new **Group** of solutions is created every time you run allocations.



8.4 Optimization algorithms

Currently total list of algorithms is following (17 algorithms):

- 06. Smart C1 09. Adaptive. Beta 08. Complex 1 06. Complex 1 08. Single.Flex 06. Semicut 08. Adaptive 06. Semicut (final) 08. Single 05. Adaptive 06. Single 05. Complex 08. Quick Duo 05. Complex 1 (37.5) 07. Complex 07. Adaptive.Simple
- 07. Adaptive (beta)

×	Select	algorithm and diamonds for optimization.	
	Algorithm	09. Adaptive.Beta	-
	Cutting li	09. Adaptive.Beta	~
2	Main li: V Brill V Pea Ma	08. Adaptive 08. Complex 1 08. Single.Flex 08. Single 06. Single 08. Quick Duo 07. Complex	
Process -	→ Run M	07. Adaptive.Simple 07. Adaptive (beta) Iodel Diamond Draft Results	~

Single - allocates one diamond in solution

Single Flex is better for allocating one diamond in rough with flat shape **Complex** и **Adaptive** are the most common algorithms for finding two diamonds in solution

Adaptive be able to find better solution than **Complex** but **Adaptive** works longer time **Quick Duo** is quick algorithm for allocating two diamonds

Complex and **Single** algorithms work especially efficient with several inclusions in yellow smart mode

Semicut is better for semi-cuts

8.5 Diamond parameter panel

There are diamond weight, shape, proportion grade and general proportions parameters: size, depth, table and etc.

You can set colour and clarity for any diamond.

The new values of colour and clarity are also displayed in the **Tree** panel.

8.6 Default diamond color panel

There is **Default diamond color** option (see menu **Settings/Default diamond clarity and color**). You may select the color that will be assigned to allocated diamonds. In this panel the program check the status of the inclusion. In appropriate cases program advices to leave the clarity intact (in these cases user should not change clarity according to size-based clarity but should leave the value that was specified in the **Make sandwich** window).

Brill 1 Shape Brilliant Grade E								
Shape Brilliant Grade E								
Weight 1.53 ct H 💌 VS1 💌								
Proportions Advanced Advanced 2								
Crown angle 36.00 °								
Pavilion angle 41.45 °								
Table 58.7 %								
Crown height 15.0 %								
Girdle (bezel) 3.4 %								
Pavil.depth(mains) 44.2 %								
Girdle ratio 0.999								
Diameter 7.36 mm								
Alt. diameter 7.35 mm								
Total depth 62.6 %								
Kozibe 8.79 °								
FishEye 83.4 %								
Unlock cut parameters								

Note: this command affects only further allocated diamonds and not affects diamonds that are already allocated.

Default Diamond Clarity & Color 🛛 🛛 🗙
Select default color: H OK Select default clarity VS1 Cancel
The value means the desired clarity to be assigned to newly allocated clear diamonds.
Please notice: this value is ignored when your project has inclusions with better clarity. In this case the clarity of newly allocated clear diamonds correspond to smallest inclusion specified in your project.

Edit appraiser utility allows to modify an appraiser data.

To call Edit appraiser utility:

• Open panel Current Cut parameters appraiser from menu Settings/ Select active appraiser

Current Cut Parameters Appraiser 🛛 🔀									
Active appraisers (optimization final appraisal):									
AGS_Boundaries AGS_2	005 🗾 🔽								
	Edit optimization appraisers								
Active pricelist:									
LEXUS_PRICE_16JUNE09	▼								
Cancel	ОК								

• Press button Edit optimization appraisers...

To change appraiser data:

• Select an appraiser from list Appraise Name

File	grammes (occor	as sortware lowyger metasion system appr	dischere			
	Appraise Nam	e "LEXUS_NEW (01-Sep-2005)" •	Version 3	Serial Num	iber 1	_
	1	"LEXUS_NEW (01-Sep-2005)"				
Cut Grades (1)	Cut Grades (2)	Cut GIA t	String Values			
Shape		AGA	V	alue	ľ	/alue
Brilliant	_	Falameter	٨	Vin		Max
Heart		UpAngle (°)	33.8	Í	35.4	
Pear		DownAngle (°)	40.50		41.20	
Oval		GirdleHeight (%)	0.50		2.34	
Prince		Table (%)	54.0		57.5	
Emerald		GirdleRatio (.)	0.995		1.005	
Baquette		FullHeight (%)	59.50		61.40	
"Square Baget						
TR						
RN	-					
Mass						
0.00 100000	•	1				
Cut Grades						
Grade	Discount					
EX EX	0					
VG VG	2					
GD GD	5					
FR FR	20					
1						
					1	
Num	Text Error			Token	Line	Column

Shape	
Brilliant	
Heart	
Pear	
Marquise	
Oval	
Prince	
Emerald	
Baguette	
"Square Baget"	
TR	
RN	-1

• Set discounts for cut qualities in panel **Cut Grades**

Cut Grades					
Gra	de	Discount			
\square	EX	0			
	VG	2			
\square	GD	5			
\square	FR	20			

• Set numerical ranges Min Value and Max Value for gradation of the parameter

Parameter GirdleHeig	ht_GIA	Lut Grades (4) Fixe
Value Name	Min Value	Max Value
"Extremely Thick"	7.0	100
"Very Thick"	5.5	7.0
Thick	4.5	5.5
"Slightly Thick"	3.0	4.5
Medium	1.7	3.0
"Slightly thin"	1.5	1.7
Thin	1.0	1.5
"Very thin"	0.4	1.0
"Extremely thin"	0.	0.4

- Use different ways to set numerical range for parameters:
 - Select tab Cut Grades (2)
 - Select parameter in the panel **Parameters**
 - Change values in the table Cut Grade Value Min / Max:

Cut Grades (1) Cut Gr	rades (2) Cut G	àrades (3) Cut Grades (4) Fixedcut Str	ing Values	
Shape		0.40.4	Value	Value
Brilliant		Cut Grade	Min	Мах
Heart		EX	54.0	57.5
Marquise		VG	53.5	60.5
Oval		GD	53.0	62.5
Prince		FR	52.5	64.5
Emerald				
Baguette				
"Square Baget"				
RN				
Radiant				
DCA				
ISPCUSHION	-			
Mass				
0.00 100000	-			
1				
Parameters				
UpAngle (")				
DownÄngle (°)				
GirdleHeight (%)				
Table (%)				
GirdleRatio (.)				
n unneight (%)				

• Or select tab **Cut Grades (3)**

• Change values in the table **Parameter – Cut Grade:**

Cut Grades (1) Cut Grades (2) Cut Grades (3) Cut Grades (4) Fixedcut String Values									
Shape		EX	EX	VG	VG	GD	GD	FR	FR
Brilliant Heart	Parameter	Min	Мах	Min	Мах	Min	Max	Min	Мах
Pear	UpAngle (°)	33.8	35.4	32.7	35.8	32.2	36.4	31.0	38.4
Marquise	DownAngle (°)	40.50	41.20	40.20	41.50	40.00	41.90	39.50	42.50
Oval	GirdleHeight (%)	0.50	2.34	0.40	2.44	0.30	3.00	0.20	4.50
Prince	Table (%)	54.0	57.5	53.5	60.5	53.0	62.5	52.5	64.5
Emerald	GirdleRatio (.)	0.995	1.005	0.993	1.007	0.993	1.007	0.982	1.018
Baguette	FullHeight (%)	59.50	61.40	59.20	62.40	58.00	63.80	56.80	65.80
"Square Baget"									
IR									
RN Redienst									
Radiant									
PROVENION									
painted C P									
panneo_o_i "Square Emerald"									
Triangle									
Indingie									

- Or select tab Cut Grades (4)
- Change values in the table **Cut grade Parameter:**

Cut Grades (1) Cut Grades (2) Cut Grades (3) Cut Grades (4) Fixedout String Values									
Shape	0.00	FullHeight (%)	FullHeight (%)	UpHeight_GIA (%)	UpHeight_GIA (%))ownHeight_GIA (%)ownHeight_GIA (%	G.	
Brilliant	Cut Grade	Min	Max	Min	Max	Min	Max		
Heart Pear	FX	64.0	68.5	11.5	14.2	47.0	51.8	2.3	
Marquise	VG	62.0	71.5	11.0	15.2	45.0	53.8	2.1	
Oval	GD	60.0	73.5	10.0	16.2	43.0	55.8	1.8	
Prince	FR	58.0	75.5	9.0	17.7	41.0	57.8	1.6	
Emerald									
"Square Baget"									
TR									
RN									
Radiant									
SPOUSHION									
painted_C_P									
"Square Emerald"									
Iriangle									

Fixed cuts used in allocation. Its proportions are used in the beginning of allocation process.

To edit **Fixed cuts** proportions:

- Select tab **Fixedcut**
- Select cut from panel **Shape**
- Change values in table Fixedcut Name Parameters

Cut Grades (1) Cut Grades (2) Cut I	Grades (3) Cut Grades (4)	Fixedcut String Values			
Shape		UpAngle	GirdleHeight	Table	DownAngle
Baguette 🔺	Fixedcut Name	(9)	(9/)	(%)	(9)
"Square Baget"			(79)	(70)	()
TR	Ideal	41.1	56.1	38.7	0.0001
RN	Parker	25.5	55.9	40.9	0.0001
Radiant	Tolkowsky	34.5	53.0	40.75	0.0001
DCA	Practical	33.2	56.0	40.8	0.0001
SPCUSHION	Scand	34.5	57.5	40.75	0.0001
painted_C_P	Eulitz	33.6	56.5	40.8	1.5
"Square Emerald"					
Triangle					
Brilliant Pear Oval Marquise					
Brilliant Pear Oval Marquise					
Brilliant					
Brilliant					
Brilliant					
Pear	II				
Heart					
Oval					
Marquise					
Prince					
Emerald Radiant					
Brilliant					
Pear Marquise					
Happy8 Flanders					
Prince					
Baguette					
Emerald					
Oval					
Heart					
•	1				

8.8 Linked appraiser. Update active appraiser

A linked appraiser is an appraiser with ranges for any parameter determined by the values of the parameter from a **DMC** file from the diamond defined by user.

For example:

```
[cut]
Name: Brilliant
Quality: EX VG GD FR
Parameters: \
UpAngle (°) \
GirdleHeight GIA (%) \
Optimize: Table Table Table \
DownAngleLevel0 Pavilion Pavilion \
DownAngleLevel1 UpHeight GIA UpHeight GIA \
GirdleHeight GIA GIA GirdleHeight GIA \
UpAngle UpAngle UpAngle uHFix \
DownAngle DownAngle DownAngle \
GirdleRatio GirdleRatio \
UpAngleLevel0 UpAngle UpAngle \
DiamondBase: /file Name.dmc
DiamondStart: /file Name.dmc
Mass: 0.00 100000 \
-0.5 0.5 -0.1 0.2 \
-1.0 1.0 -0.3 0.5 \
-1.5 1.5 -1.0 1.0 \
-2.0 2.0 -2.0 3.0 \
[end]
```

In the example above the file *Name.dmc* in the lines DiamondBase and DiamondStart is defined as the base and start diamond, and appraising will be executed with linking to this file.

Suppose that the crown angle value in *Name.dmc* is **35.0** degrees. Then the diamond, after optimization, gets an **EX** grade within the range **-0.5** to **0.5** (i.e. from **34.5** to **35.5**), gets a **VG** grade within the range **-1.0** to **0.8** (i.e. from **34.0** to **36.0**) and so on. The new version of Oxygen allows changing this base file interactively from the application. The **Settings / Update active appraiser** menu offers two options: **By dmc file...** and **By active diamond**.

Sett	ings Help		
	Render settings		
	Color and lighting settings		
	Lighting	•	
	Default diamond clarity and color		
	Select active appraiser		
	Update active appraiser	×	By dmc file
	Allocation settings	•	By active diamond
	Autosave options		

First option **By dmc file...** allows to select a desired **DMC** file with parameter values known to you. This operation changes the current appraiser and further allocations, and appraising will be done according to this new appraiser.

It is possible to select any diamond in the **Tree** of solutions (thereby the operator renders the diamond active) and then update the appraiser to that active diamond by choosing second option **By active diamond**. From then on, appraising will proceed relative to the diamond selected.

8.9 More precise definition of diamond density

Oxygen since version 3.3 uses a more precise value of the Diamond Density, **3.51524** g/cm3. It leads to more precise calculation of the weights of polished diamonds. The Density value of **3.522** g/cm3 was used in the previous versions of the software. Warning: Weights of diamonds allocated in previous versions of the program are not recalculated automatically!

9 HDR photorealistic diamond and inclusions visualization

The **Photorealistic** mode allows to make *HDR photorealistic visualization* of allocated diamonds and inner inclusions.



Now all the standard lightings - Office, Disco, IdealScope, ASET and other are available in the HDR photorealistic mode. We have also added two new HDR-specific lightings, namely HDR Default and HDR Disco II, to emphasize the benefits of the HDR visualization.

To view a photorealistic image of an allocated diamond with inclusions inside:

• Load photos used for constructing inclusions. They are needed for more realistic rendering



- Press button Photoreal Photoreal on Toolbar to switch on Photorealistic mode
- Select a diamond in the tree of solutions
- See a photorealistic diamond image in the right bottom corner



Warning! The HDR photorealistic diamond and inclusions visualization requires Graphics hardware supporting specific features. Please test your GPU (Graphics hardware) with <u>DiamCalc</u> – <u>Graphics Compatibility Evaluator</u> utility. This utility will attempt to render a reference data set in order to check if your Graphics hardware is compatible with new OctoNus HDR rendering engine. Even if you get negative test

result the non-HDR visualization will be available in the program. Most of existing Windows computers is compatible with non-HDR OctoNus rendering engine.

Types of inclusions visualization

There are four types of inclusions visualization available in the program:



To select type of inclusions visualization:

- Press button in the top panel
- Select type of inclusions visualization from the list



Inclusions texture

If photos used for inclusions construction are loaded into the project, inclusions texture will be created. Textures allow to make more realistic inclusions visualization.

Inclusions with texture:



Inclusions without texture:



Download the example, oxg file with photos: http://www.octonus.com/oct/download/files/oxygen/SampleInclusionsRendering.zip

Lighting

The follow lightings are available: **Office**, **Disco**, **IdealScope**, **HDR Default**, **HDR Disco II**, **ASET**, **Heart and Arrows**, **AI Gilbertson** + **Wight**, **DarkField and Office without dispersion**.

The HDR photorealistic visualization requires Graphics hardware supporting specific feature. Please test you GPU (Graphics hardware) with <u>DiamCalc – Graphics</u> <u>Compatibility Evaluator</u> utility. This utility will attempt to render a reference data set in order to check if your Graphics hardware is compatible with new OctoNus HDR rendering engine. Even if you get negative test result the non-HDR visualization will be available in the program. Most of existing Windows computers is compatible with non-HDR OctoNus rendering engine.

To see lighting:

• Be sure you selected **Photorealistic view** type of inclusion visualization (*lighting affects other visualization modes as well, but it might be harder to notice there*)

Photorealistic view (diamond and inclusions) Inclusions view Inclusions only Inclusions - schematic view

- Press button 🛄 in the top panel
- Select lighting from the list



• See photorealistic visualization of a future diamond:





Note. Use context menu to easy change *Lighting* and *Diamond view*. Right click mouse in Scene and select settings:



99999

Export of allocated diamonds with inclusions and Helium Polish scanned models into DiamCalc files

Oxygen allows to make export of allocated polished diamond with its inclusions and textures and Helium Polish scanned models into DiamCalc file.

To make export of polished diamond to DiamCalc file:

 Select Polished diamond in the list of Oxygen solutions
 To export HP scanned model instead of Solution diamond deselect any allocated diamond in the Tree, for example click on item Scan in the Tree
 Select from menu File / Export / Diamond to dmc file...



- 3. Save file
- 4. Open your DMC file with inclusions in DiamCalc



10 Export / Import of DMC files

Oxygen since version 3.3 exports allocated diamond cut into DMC file in parametrical mode that further allows modifying and optimising the parameters of cutting in the DiamCalc software: DiamCalc, DiamCalc Cut Designer, DiamCalc Pro and DiamCalc Color. DMC cutting with improved proportions could be imported back into the Oxygen solution. Previous Oxygen versions save allocated diamond cut into DMC in the form of a polyhedron only.

New feature of export / import is especially useful for work with fancy colored cuts.

In the beginning of optimization process, a preliminary solution is allocated in the Oxygen. Then allocated diamond from the Oxygen is passed into the DiamCalc Software for analysing and optimizing its colour.

DiamCalc provides possibility to study reflection and refractive powers of a cut; view the cut in different illuminations (a wider set of possible illuminations than in the Photoreal mode of the Oxygen application); generate light propagation patterns; calculate qualitative properties such as light return, fire, scintillation; simulate cut external appearance within a particular environment like panorama; perform diamond proportion for certain spectrum; etc.



If, in the course of operation with a polished diamond in the DiamCalc software, its optical behavior was improved, then the modified cut saved in the DMC format that can be imported back into its original Oxygen solution. In the Oxygen a final optimization of polished diamond is performed (finding maximum of weight for obtained proportions).

Similarly, optimization can employ authoring cuts generated in DiamCalc CutDesigner.

DMC Export/Import options are available from context menu in a Tree of solutions.

To make export to DMC from context menu:

• Select a polished diamond in the solution from Tree of solutions



• Right-click on selected diamond



• Choose in context menu Export to dmc...



• Save **DMC** file

It is also possible to make export to DMC from main menu File / Export /Diamond to dmc file... See details in section HDR photorealistic diamond and inclusions visualization / Export of allocated diamonds with inclusions and Helium Polish scanned models into DiamCalc files

To import **DMC** file from context menu:

- Select an original polished diamond in the **Tree** that will be replaced by a modified diamond
- Right-click on selected diamond
- Choose in context menu Import from dmc...



~

• Select **DMC** file and press **Open**

Open				
Look in:	DMC files	•	← 🗈 📸 🕶	
C	Name	*	Date modified	Туре
Recent Places	brilliant_0.61	ct.dmc	12/27/2011 5:24 PM	DMC File
Desktop				
Libraries				
Computer				
Network				
	•	III		Þ
	2			0
	File name:	joniliant_0.6 lct.dmc	<u> </u>	Open
	Files of type:	DiamCalc files (*.dmc)	▼	Cancel
	Fit to rough autor	matically (run balloon)		

• The simple local optimization process for an imported cut is launched automatically with the optimization method **Balloon**.

Note. In case you do not need to run **Balloon**, unselect checkbox **Fix to rough** automatically (run balloon) in the bottom of open file dialog window.

File name:	brilliant_0.61ct.dmc	-	Open				
Files of type:	DiamCalc files (*.dmc)	•	Cancel				
Fit to rough automatically (run balloon)							

• For further local optimization use algorithm **Bound Swim** (**Fixed Cut**) or **Bound Swim** (**Vary Param**). **Bound Swim** (**Fixed Cut**) performs local optimization of diamond location to find the maximum price keeping the original proportion with no change. **Bound Swim** (**Vary Param**) additionally tries different proportions.

11 Creating reports

Oxygen Software allows creating MS Word reports for Oxygen solutions and for allocated diamonds. There are *Oxygen Customer reports* and *Oxygen Polish reports*. Oxygen Polish reports are available in HTML формат also.

Oxygen Customer report

Oxygen Customer report is a report with Oxygen solutions list. It contains a lot of options defined by user, like different oxygen lighting for images, size of published pictures and etc.

Please see example of new report:



Download Oxygen Customer Report (PDF)

To create Oxygen Customer reports:

1. Select from menu File / Create customer report...

File			
N	ew	Ctrl+N	
0	pen	Ctrl+O	
C	ose		
Sa	ave	Ctrl+S	
Sa	ave As		
E	(port		۲
In	nport		۲
G	reate customer report		
G	reate polished report		
0	pen Workspace		
Sa	ave Workspace		
Sa	ave Workspace as		
E	kit		

2. Select report options in **Print report** window

Print Report 🛛 🔀
Solutions All solutions (from 1 to 32) Solutions from 1 to 5 Preferred lighting: HDR Default Print pictures only for diamonds with high price (> 10% of total solution price)
 Target output Print (220 ppi): excellent quality on most printers and screens Screen (150 ppi): good for web pages and projectors E-mail (96 ppi): minimize document size for sharing Custom output ppi (72600 ppi allowed)
Report template: Example2_Report.doc Open templates folder Crop images for small diamonds Compress images to JPEG format Remember my choice
Create report Close

3. To create report press button Create report

Create report

4. For every printing report you can customize the following options:

a) Print all solutions or a number of solutions:

- To print all solutions select radio button **All solutions (from ... to ...)**. Full amount of existing solutions is written automatically in brackets.
- To print a number of solutions select radio button **Solutions from ... to ...** and fill in the numbers **from** and **to**.

b) Select preferred lighting in listbox **Preferred lighting**.

Preferred lighting is a lighting used for pictures in report templates. Only the pictures in template marked as type *PreferredLighting* or not marked at all will be lighted with selected light; the others will be lighted as it is written in template (see section **Oxygen Customer reports** for details).

c) Select checkbox **Print pictures only for diamonds with high price** if you do not want to include diamonds with low price into the report.

Note. If this checkbox is unchecked all the diamond will be printed in report.

d) Select one of three predefined print qualities or input your preferences.

We recommend to use:

- Print quality **220 ppi** for printing
- Screen quality **150 ppi** to view report on the monitor, projector or to upload on site
- and E-mail quality 96 ppi to send report on e-mail

Or select **Custom output** checkbox and input your own ppi in text field.

e) All available templates are shown in **Report template** listbox. How to get the default set of templates is described below.

f) To see the images of small diamonds with small size and images of large diamonds with big size use checkbox **Crop images for small diamonds**.



Uncropped image of little diamond Cropped image of little diamond

Note. Size of the drawn diamond itself is not changed. Only white margins are *cut.*

If checkbox **Crop images for small diamonds** is unchecked all the pictures have same size.

g) **Compress images to JPEG format** checkbox can be used to reduce document size by compressing the images. Select **Compress images to JPEG format** checkbox to activate the slider of JPEG quality. Move slider mark to left side to make worse quality and less document size. Move slider mark to right side to make better quality and bigger document size.

 Compress images to JPEG format (90% compression) 					
Lowest size		Highest quality			

Uncheck **Compress images to JPEG format** to get images with the maximum best quality.

h) **Remember my choice** checkbox is available in the bottom of the dialog window. Check it to remember current settings for the next reports. If you are experimenting with settings and do not want to use current settings next time uncheck it.

Report templates are placed in the **CustomerReportTemplates** folder. The general path is:

[Application Data]\OctoNus Software\CustomerReportTemplates|

For example in default Windows XP installation the path is:

C:\Documents and Settings\All Users\Application Data\OctoNus Software\CustomerReportTemplates\

To open folder **CustomerReportTemplates** press button ^{Open templates folder} in **Print** report window.

Customer Reports templates are easy customized, read details in section Customizing Oxygen Customer Reports

Oxygen Polish reports

Oxygen Polish reports are available for allocated diamond and Helium Polish scanned models. It is the same reports as in Helium Polish or DiamCalc.

To create Oxygen Polish report:

1. Select Polished diamond in the list of Oxygen solutions

To use Helium Polish scanned model instead of allocated diamond deselect any allocated diamond in the Tree, for example click on item **Scan** in the Tree 2. Select from menu **File / Create polished report...**

File			
N	ew	Ctrl+N	
0	pen	Ctrl+O	
C	ose		
Sa	ave	Ctrl+S	
Sa	ave As		
E	kport		۲
In	nport		۲
G	reate customer report		
- C	reate polished report		
0	pen Workspace		
Sa	ave Workspace		
Sa	ave Workspace as		
E	kit		

3. Print polish report window opens

🕅 Print polish report	
View	
	Cutting type
	Brillianc Auto detect racet types
	Eacets types
	Edit facet types
	Press left mouse button on facet to change facet type Pavilion lower 16
	Pavilion corner
	Facet to set the current Crown upper 16
	Crown corner
	color boxes to set the Knife Table 1
	Additional Culet 1
	Extra parameters
\wedge	Stone ID marking_3.12ct Expert
	Model name Real weight
	Calculate report parameters Date 5.4.2010
	Report templates
	8-Facet report for brilliant Full report for brilliant, B&W
	Full report for brilliant, Color Full report for semi-polished brilliant, B&W
	Illustrated report for any cut, BW
	Illustrated report for any cut, Color Illustrated report for brilliant, 88W
	Illustrated report for brilliant, Color
	C Black and white report
	Color report Use report color information from template
	The most of the burght filler
	Close window
Ready	

4. Select type of report in the section **Reports templates.**

- If you choose report from **Open RTF** tab the Oxygen will fill the chosen template with report parameters and pictures and launch MS Word.
- If you choose report from **Print RTF** tab the filled report will be sent to default printer and MS Word will close.
- Reports from **Open HTML** tab will be shown in your default browser.

All available templates are shown in these tabs. How to get the default templates set is described below.

5. Select color of report:

- Black and white: images in generated report will be grayscaled
- **Color**: report will be generated with color images
- Use report color information from template: report template includes color information in it. With this option report will be generated with color settings, stated in selected template. Other options ignore color information in template. If template is not contain color information and this option is chosen, report will be generated in color (see section Customizing Oxygen / DiamCalc Polish report for details).

6. Press button **Make report** to create report

Make report

7. When the dialog opens, the cutting type of the model is defined automatically and all facets of the model are colored according to their types. Generally you will not need to **Oxygen documentation**

alter them. If cutting type seemed to be defined wrong, you can choose proper cutting type in listbox **Cutting type**. Click button **Auto detect facet types** to assign facet types according to selected cutting. If checkbox **Detect cutting type** automatically is checked, the cutting type will be defined automatically before assigning facet types, manually selected type will be overwritten.

Brilliant		Auto detect facet types
		Detect cutting type automatically

Check **Edit facet types checkbox if** cutting is set properly but facets types seem to be wrong.

Set facet type:

- Click on color you want in color table on the right panel in section Facet types
- Click on facet you want to recolor

Another way to set facet type:

- Right-click on right-colored facet
- Left-click on wrong-colored facet
- It will change its color to the first facet's color

Facets types	Facets \ Tier	No	1	2	3	4	5
Edit facet types	Deside a secto		-	_	-		_
Press left mouse button on	Pavilion main	8					
facet to change facet type	Pavilion lower	- 16 -					
· · · · · · · · · · · · · · · · ·	Pavilion corner						
Press right mouse button on	Crown main	8					
facet to set the current	Crown upper	16					
COIOF	Crown corner						
Press left mouse button on	Crown star	8	1	Gi	rdle	32	
color boxes to set the	Knife			Ta	able	1	
	Additional			C	ulet		
	Unknown			Ca	avity		

Uncheck **Edit facet types** checkbox to fix facet types. Adjust extra parameters like **Model name** and **Expert name** also.

Oxygen software allows creating reports based on templates in the MS Word rich-text format **RTF** and **HTML** formats. Report templates are placed in the **PolishReportTemplates** folder. The general path is:

[Application Data]\OctoNus Software\PolishReportTemplates\

For example in default Windows XP installation the path is:

C:\Documents and Settings\All Users\Application Data\OctoNus Software\PolishReportTemplates\ To open folder **PolishReportTemplates** press button Open template folder in **Print polish** report dialog window.

🗱 Print polish report			
<u>V</u> iew			
	Cutting type		
	Radiant	•	Auto detect facet types
			E Detect cutting type automatically
	Facets types	Eacate \ Tier	No 1 2 3 4 5
	Edit facet types	Pavilion main	4
	Press left mouse button on facet to change facet type	Pavilion lower	16 8
		Pavilion corner	
	facet to set the current	Crown upper	
		Crown corner	4 4
	Press left mouse button on color boxes to set the	Crown star	6 Girdle 8
	current color	Knife Additional	Table 1 Culet
		Unknown	Cavity
	Extra parameters	10.1	
	Stone ID marking_3	5.12Ct E	xpert
	Model name	R	eal weight
	Calculate report parameter	s C	ate 5.4.2010
	Report templates		
		pen HIML	1
	Full report for radiant, E Full report for radiant, C	3W Solor	
	Illustrated report for an	y cut, BW v cut, Color	
	Illustrated report for rac	diant, BW	
	Illustrated report for rad	diant, Color	
	Black and white report Color report		
	Use report color informat	tion from template	
			et a subscription of
	Make report Open tem	plate folder	Close window
Deady			

OctoNus Software offer an utility for installing set of templates: http://www.octonus.com/download/reports/OctoNusReportTemplateSetup.exe

There are both templates for Customer reports and Polish reports. Download and run this exe, then follow its instructions to install default set of templates.

Oxygen users can take these templates and customize them for their needs or create new templates.

It is possible to convert the old type report templates with .ini files from previous DiamCalc and Helium programs for use with new programs. **PolishReportsFormatConverter.exe** utility converts these old templates into the new format and save them to template folder.

Customization of Oxygen Polish reports is not the same like it was in the Helium Polish. It is easy. **INI** files not need any more. Read details in section **Customizing Oxygen / DiamCalc Polish report**

12 Customizing Oxygen Customer reports

Oxygen Customer report is a list of solutions, annotated with some additional information: report creation date, rough stone ID, rough weight and scale of diamonds images in the report. Every solution is represented as a table; it contains general information about solution and its diamonds. Every diamond is represented as a table also, it contains diamond information.

Formatting of solutions, diamonds and other report items are defined in template file.

Report templates are placed in the **CustomerReportTemplates** folder. The general path is:

[Application Data]\OctoNus Software\CustomerReportTemplates\

For example in default Windows XP installation the path is:

C:\Documents and Settings\All Users\Application Data\OctoNus Software\CustomerReportTemplates\

To open folder **CustomerReportTemplates** press button ^{Open templates folder} in **Print report** window.

Print Report	3		
Solutions C All solutions (from 1 to 32) C Solutions from 1 to 5			
Preferred lighting: HDR Default			
Target output Target output Print (220 ppi): excellent quality on most printers and screens Screen (150 ppi): good for web pages and projectors Screen (150 ppi): minimize decompositions			
C Custom output ppi (72600 ppi allowed) Report template: Example2_Report.doc Open templates folder			
 Crop images for small diamonds Compress images to JPEG format 			
Remember my choice Create report Close			

Template file is a **.doc** or **.rtf** file. Selected template file is scanned by software during report generation: the table of solutions is cloned for all the solutions, and table of diamonds is cloned for all diamonds in all solutions. The tables are marked with special bookmarks in a special manner. Properties of solution and diamond, placed in these tables, are also marked with special bookmark.

There is a full list of all available bookmarks. Use any of these bookmarks, but **SOLUTIONTABLE**, **DIAMONDTABLE** and **DIAMONDPLACEINSOLUTIONTABLE** are necessary.

REPORTDATE – date when report is generated. It should be placed outside of solution and diamond tables.

ROUGHID – ID of rough stone. It should be placed outside of solution and diamond tables.

ROUGHWEIGHT – weight of rough stone, in carats. It should be placed outside of solution and diamond tables.

REPORTSCALE – scale of images presented in the report, as compared with the original diamond size. It should be placed outside of solution and diamond tables.

SOLUTIONTABLE – this bookmark is required. It marks 1 or more symbols in the first cell of Solutions table (first cell is a cell placed in the first row in the first column). With this bookmark, report generator understands which of template elements is a solution table.

SOLUTIONNAME – name of solution. It should be placed in solution table.

SOLUTIONPRICE – full solution price. It should be placed in solution table.

DIAMONDPLACEINSOLUTIONTABLE – this bookmark is required. It marks the place in solution table row, where diamond table will be placed. Diamond table should be placed in a single row of solution table. This row with formatting will be copied for every diamond table of solution. The bookmark should be placed in this single row.

DIAMONDTABLE – this bookmark is required. It marks 1 or more symbols in the first cell of the Diamond table. Diamond table should be placed in a single row of solution table. This row with formatting will be copied for every diamond table of solution.

DIAMONDCUTTING – name of cutting of diamond. It should be placed in diamond table.

DIAMONDWEIGHT – weight of diamond, in carats. It should be placed in diamond table.

DIAMONDCLARITY – clarity of diamond. It should be placed in diamond table.

DIAMONDCOLOR – diamond color. It should be placed in diamond table.

DIAMONDGRADE – grade of diamond. It should be placed in diamond table.

DIAMONDPRICE – price of diamond. It should be placed in diamond table.

DIAMONDPIC1, DIAMONDPIC2, ..., DIAMONDPIC9 – image of diamond, in a scale pointed by REPORTSCALE bookmark. The scale is chosen as the biggest possible. Note, that image has a predefined physical size 30% of page width, so provide enough place for it in the diamond table.

For **DIAMONDPICN**, where **N** is a number in range **1...9**, is possible to customize parameters of diamond image, such as lighting, position and mode. Customization is performed according to content of the correspondent bookmark. The text between start and end of the corresponding bookmark is analyzed, and diamond image is generated with specified properties from a fixed list. Properties should be listed in arbitrary order, delimited with space, comma or semicolon.

For example:

Inclusions; Top; HDR Default

There is a list of all possible properties below. Words are case-sensitive.

Image type:

- •Photorealistic
- •Inclusions
- InclusionsOnly
- InclusionsSchematic

Diamond position:

- •Top
- Pavilion
- •TableUp
- •TableDown

Lighting:

- •Office
- •Disco
- •IdealScope
- •ASET30Black
- •HeartsAndArrows
- •AlGilbertsonWhite

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DarkField
OfficeNoDispersion
HDRDiscoII
HDRDefault
PreferredLighting

Special value PreferredLighting means that lighting can be selected in the Reports dialog from menu File / Create customer report...).

If any property of image is not specified then the default value is used. Default values are Photorealistic, Top, PreferredLighting.

13 Customizing Oxygen / DiamCalc Polish reports

13.1 Introduction

Oxygen software allows creating reports based on templates in the MS Word rich-text format **RTF** and **HTML** formats. Report templates are placed in the **PolishReportTemplates** folder. The general path is:

[Application Data]\OctoNus Software\PolishReportTemplates\

For example in default Windows XP installation the path is:

C:\Documents and Settings\All Users\Application Data\OctoNus Software\PolishReportTemplates\

To open folder **PolishReportTemplates** press button Open template folder in **Print polish** report dialog window.

OctoNus Software offer an utility for installing set of templates: http://www.octonus.com/download/reports/OctoNusReportTemplateSetup.exe

There are both templates for Customer reports and Polish reports. Download and run this exe, then follow its instructions to install default set of templates.

Oxygen users can take these templates and customize them for their needs or create new templates.

It is possible to convert the old type report templates with .ini files from previous DiamCalc and Helium programs for use with new programs. **PolishReportsFormatConverter.exe** utility converts these old templates into the new format and save them to template folder.

Download **PolishReportsFormatConverter.exe** utility: <u>http://www.octonus.com/download/PolishReportsFormatConverter.exe</u>

Customization of Oxygen Polish reports is not the same like it was in the Helium Polish. It is easy. **INI** files not need any more.

13.2 Using RTF report templates

RTF file defines appearance of the generated report. The main idea is that the RTF file is a template for the report. During report creation Oxygen software searches the RTF file for specific bookmarks and replaces them with parameter values. All known bookmarks will be replaced with the corresponding parameter values. All unknown bookmarks will be left intact. If some parameter value is not available, the corresponding bookmark will be left intact. If you don't want to see some parameter's value in the report, just remove the corresponding bookmark. For example, the text in the file marked with the bookmark **TOTAL_DEPTH_MM** will be replaced with the total height of the diamond in millimeters. Make sure that all bookmark names are written in capital letters. If it is necessary to put the same parameter's value several times in the report, you may use the following technique. RTF file can not contain two bookmarks with the same names. So add a **_COPY_N** suffix to the primary bookmark's name, for example, **TOTAL_DEPTH_MM_COPY_1**. Thus, both bookmarks **TOTAL_DEPTH_MM** and **TOTAL_DEPTH_MM_COPY_1** will be replaced with the value of the same parameter – the total height of the diamond in millimeters.

To see the list of all available bookmarks in a file, to add and delete them you may use MS Word. Open RTF file in it and choose menu **Insert/Bookmark..** Write bookmark name and click button **Add**. The bookmark will be added to the list.

For polish report templates, all the service bookmarks can be divided into four groups:

Group 1. General properties for the whole document

Avery report should contain one special bookmark named **GENERAL_PROPERTIES**, where properties are included: name of the template, cutting type, etc. After report generation this bookmark with its contents is deleted. This bookmark only helps to generate report. Its format is described in section (i). Bookmark should contain text in described format.

Group 2. Parameters Bookmarks for computable values, such as girdle diameter, in mm or %. Bookmark may contain any text; it will be replaced with calculated value during report generation.

Group 3. Pictures Bookmarks for pictures, such as symmetry plot. Bookmark may contain any text; it will be replaced with a proper picture during report generation.

Group 4. Customizable pictures Bookmarks for customizable pictures. There are 4 types of view for customizable pictures:

- POLISH_MODEL_REPORT
- POLISH_ANGLES_REPORT
- POLISH_SIDES_REPORT
- PROFILE_VIEW_REPORT

Bookmarks of customizable pictures can contain options. Its format is described in section (ii).

i) General properties for the whole document

A special bookmark GENERAL_PROPERTIES is necessary to generate RTF report. In this bookmark, main properties of template are numbered, such as template name, cutting type, and some others (they will be described below). The bookmark can be placed **Oxygen documentation**

anywhere in document; we recommend to place it at the end of the document in order user can see document formatting not paying much attention on this service thing. Properties of bookmark are listed one by one *without spaces*, delimited with semicolon. An example of **GENERAL_PROPERTIES** bookmark contents:

[ReportType=PolishRTF;VisibleName=Standart report for Brilliant;CuttingType=Brilliant;ColorReport=0; Pictures=POLISH_MODEL_REPORT_PAV_VIEW, POLISH_MODEL_REPORT_CRN_VIEW]

ReportType

This option is mandatory. It is a mark which shows that this document is a template. For polish reports, its value should be PolishRTF. Other possible value is PolishHTML for HTML reports.

VisibleName

This option is mandatory. It specifies the name, which is shown in a list of templates in Polish report dialog in Oxygen.

CuttingType

This option is mandatory. It specifies cutting type, for which the template is available. It identifies the cutting for which this report template is made. Different cuttings may have different set of parameters and different meaning of the same parameters. That is why it may be necessary to make report templates for each type of the cutting. CuttingType value can be one of the following:

- BRILLIANT brilliant
- FANCYROUND oval, marquise, pear
- FANCYPRINCE princess
- FANCYSTEPCUT emerald, stepcuts
- **CUSHION** cushion
- **RADIANT** radiant
- SQUARERADIANT square radiant
- ALL any type of cutting

ColorReport

This option is optional. It specifies the type of report. ColorReport value can be 1 - for *color* reports or 0 - for *black-and-white* reports.

However, in Polish reports dialog in Oxygen possible to create *color* report, *black-and-white report* or *use report color information from template*. See bottom of section **Report templates** in the dialog window **Print polish report**:

🗱 Print polish report	
View	
	Cutting type
	Brilliant Auto detect facet types
	Detect cutting type automatically
	Edit facet types Facets \ Tier No 1 2 3 4 5
	Press left mouse button on facet to change facet type
	Press right mouse button on Crown main 8
	Color Crown upper 16 Crown corner
	Press left mouse button on color boxes to set the
	Additional Culet 1
	Extra parameters
	Stone ID Oxygen35ample1 Expert
	Model name Real weight
	Calculate report parameters Date 10.12.2009
	Report templates
	Open RTF Print RTF Open HTML
	Illustrated report for any cut, Color
	C Black and white report
	C Color report • Use report color information from template
	Make report Open template folder
	Close willdow
Ready	NUM

Picture

This option is optional. It is used for listing of bookmarks for pictures that require additional attributes - customizable pictures. Bookmarks names should be listened one by one without spaces and delimited by comma. Attributes themselves should be written in corresponding bookmark. In the above example, it is shown that at bookmarks **POLISH_MODEL_REPORT_PAV_VIEW** and **POLISH_MODEL_REPORT_CRN_VIEW** additional attributes of pictures are placed.

ii) Customizable pictures

Picture bookmarks with additional attributes should contain text with attributes in format Name=Value, listed one by one *without spaces*, delimited with semicolon. For example:

[PictureID=POLISH_MODEL_REPORT;X=0;Y=0;Z=180;InvisibleEdges=1; VisibleSidesInColor=0;VisibleEdgesColorR=0;VisibleEdgesColorG=0; VisibleEdgesColorB=0;InvisibleEdgesColorR=192;InvisibleEdgesColorG=192; InvisibleEdgesColorB=192]

Attributes names are fixed and values are specified by user.

PictureID

This attribute is mandatory. It can have on of the followed values written in capital letters:

- POLISH_MODEL_REPORT
- POLISH_ANGLES_REPORT
- POLISH_SIDES_REPORT
- PROFILE_VIEW_REPORT

Picture with the POLISH_MODEL_REPORT value contains a simple model of the polished diamond without inscriptions above it. Picture attributes allow to specify whether to draw invisible edges or not, orientation of the model, color and aspect ration of the picture.

Picture with the POLISH_ANGLES_REPORT value contains a model of the polished diamond with facet angles inscribed above the model. Picture attributes allow to specify the orientation of the model, what angles to write, font size, aspect ratio and color of the picture.

Picture with the POLISH_SIDES_REPORT value contains a model of the semi-polished diamond with information about all facets inscribed above the model. Picture attributes allow to specify the orientation of the model, what information to write (angles/heights), precision, font size, aspect ratio and color of the picture.

Picture with the PROFILE_VIEW_REPORT value contains a side view of the model of the polished diamond with the values of basic parameters inscribed above the model. Picture attributes allow to specify the font size, aspect ratio and color of the picture.

X, Y, Z

These attributes are optional. If such key is not specified it is assumed to be zero. It is the angle of rotation of the 3D model around X, Y, Z axis in degrees before making the final image. This attribute allows to create various views of the same model.

InvisibleEdges

This attribute is optional. It specifies the way of drawing invisible edges of the 3D model. Possible values are:

- 0-invisible edges are not drawn
- 1 invisible edges are drawn without refraction
- 2 invisible edges are drawn taking refraction of the light into consideration If this key is not specified it is assumed to be equal to 1.

VisibleSidesInColor

This attribute is optional. It specifies the way of coloring of visible edges. Possible values are:

- 0 black and white scheme. For example, extra facets will be drawn in gray color
- 1 color scheme (for example, extra facets will be drawn in blue color).

If this key is not specified it is assumed to be equal to 0.

VisibleEdgesColorR, VisibleEdgesColorG, VisibleEdgesColorB

These attributes are optional. If such key is not specified it is assumed to be zero. They specify the RGB color for drawing visible edges of the 3D model.

InvisibleEdgesColorR,InvisibleEdgesColorG,InvisibleEdgesColorB

These attributes are optional. If such key is not specified it is assumed to be zero. They specify the RGB color for drawing invisible edges of the 3D model. 6

AspectRatioX, AspectRatioY

These attributes are optional. If such key is not specified it is assumed to be zero. They specify the desired proportions of the generated picture. If the actual proportions of the picture differ from the specified, blank margins are added.

PavilionView

This attribute specifies orientation of the model. Possible values are: 0 – Crown view

1 – Pavilion view

If this key is not specified it is assumed to be equal to 1.

PictureType

This attribute specifies the way of drawing the picture.

If PictureID=POLISH_ANGLES_REPORT then possible values for parameter PictureType are:

0 - invisible edges are drawn taking refraction into account, slope angles of main facets are written near facets;

- 1 invisible edges are not drawn, slope angles of all facets are written;
- 2 invisible edges are not drawn, azimuth angles of all facets are written;
- 3 invisible edges are not drawn, deviation of slope angles from the average are written;
- 4 invisible edges are not drawn, deviation of azimuth angles from ideal are written;

5 - invisible edges are not drawn, slope angles of main facets are written near facets together with the maximum inscribed circle and section of the model with the plane in which the circle lies;

6 - invisible edges are not drawn, slope angles of main facets are written above facets together with the maximum inscribed circle and section of the model with the plane in which the circle lies.

If PictureID=POLISH_SIDES_REPORT then possible values for parameter PictureType are:

- 0- slope angles of all facets are drawn;
- 1- azimuth angles of all facets are drawn;
- 2 heights in % of all facets are drawn;
- 3 heights in mm of all facets are drawn.
Colored

This attribute is optional. Default value: 0. The program generates black and white pictures if it is 0 and colored otherwise.

FontSize

This attribute is optional. Default value: 100. This parameter adjusts the font height on the picture. It specifies the ratio between desired and default font size. For example, if FontSize=200, all text on the picture will be twice higher than default.

Precision

This attribute is optional. Default value: 2. This parameter is applicable to pictures with <u>PictureID=POLISH_SIDES_REPORT</u>. It specifies the number of decimal digits used when writing facet angles or heights.

TitleLengthGirdleFacet, TitleDepthGirdleFacet

These attributes are optional. They specify the text that will be written on the picture above the corresponding parameter values. When the font size is large the default text may appear too big to fit the picture and you may want to change it.

13.3Using HTML report templates

The HTML file defines the appearance of the generated report. During report creation Oxygen software searches the HTML file for specific bookmarks and replaces them with parameter values. In HTML file, bookmark is $\langle a \rangle$ tag with name attribute specifying bookmark name.

The bookmarks descriptions are similar as in RTF report templates. As in RTF polish report templates, all the service bookmarks can be divided into four groups:

Group 1. General properties for the whole document

Avery report should contain one special bookmark named **GENERAL_PROPERTIES**, where properties are included: name of the template, cutting type, etc. After report generation this bookmark with its contents will be deleted. This bookmark only helps to generate report. Its format will be described in section (i). Bookmark should contain text in this format. This bookmark can be placed anywhere in document, for example before closing **</bdy>** tag.

Group 2. Parameters

Bookmarks for computable values, such as girdle diameter, in mm or %. Bookmark may contain any text, it will be replaced with calculated value during report generation.

Group 3. Pictures

Bookmarks for pictures, such as symmetry plot. Bookmark will be replaced with a proper picture during report generation. Bookmark should contain picture generation options, such as size and file name. Its format will be described in section (iii).

Group 4. Customizable pictures

Bookmarks for customizable pictures. There are 4 types of customizable pictures:

- POLISH_MODEL_REPORT
- POLISH_ANGLES_REPORT
- POLISH_SIDES_REPORT
- **PROFILE_VIEW_REPORT**

Bookmarks of customizable pictures can contain options. Its format is described in section (ii).

i) General properties of the whole document

A special bookmark **GENERAL_PROPERTIES** is necessary to generate HTML report. In this bookmark, main properties of template are numbered, such as template name, cutting type, and some others..

ReportType

This option is mandatory. It is a mark which shows that this document is a template. For polish reports, its value should be PolishHTML. Other possible value is PolishRTF for RTF reports.

VisibleName

This option is mandatory. It specifies the name, which is shown in a list of templates in Polish report dialog in Oxygen.

CuttingType

This option is mandatory. It specifies cutting type, for which the template is available. It identifies the cutting for which this report template is made. Different cuttings may have different set of parameters and different meaning of the same parameters. That is why it may be necessary to make report templates for each type of the cutting. CuttingType value can be one of the following:

- BRILLIANT brilliant
- FANCYROUND oval, marquise, pear
- FANCYPRINCE princess
- FANCYSTEPCUT emerald, stepcuts
- CUSHION cushion
- **RADIANT** radiant
- SQUARERADIANT square radiant
- ALL any type of cutting

ColorReport

This option is optional. It specifies the type of report. ColorReport value can be 1 - for *color* reports or 0 - for *black-and-white* reports.

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However, in Polish reports dialog in Oxygen possible to create *color* report, *black-and-white report* or *use report color information from template*. See bottom of section **Report templates** in the dialog window **Print polish report**:

🗱 Print polish report		k
View		
	Cutting type	
	Brilliant Auto detect facet types	
	Detect cutting type automatically	
	Facets types	
	Edit facet types	
	Press left mouse button on Facet to change facet type	i.
	Pavilion corner	
	Fress right mouse button on facet to set the current	
	Color Crown corner	i
	Press left mouse button on Crown 8 Girdle 64	
	current color Knife Table 1	
	Additional Culet 1	
	Extra parameters	
	Stone ID Oxygen35ample1 Expert	
	Model name Real weight	
	Calculate report payameters Date 10.12.2009	
	Report templates	
	Open RTF Print RTF Open HTML	
	Illustrated report for any cut, Color	
	Black and white report	
	Color report	
	 Use report color information from template 	
	Make report Open template folder Close window	
Ready	NUM	1

Picture option is optional. It is used for listing of bookmarks for pictures that require additional attributes - customizable pictures. Bookmarks names should be listened one by one without spaces and delimited by comma.

Executable option is optional. In this option an external program can be specified, which opens HTML files. After generation, report will be opened with this program. If no program is stated or the option is absent, the default HTML browser is used.

AutoResultPathParam, **AutoResultPathPrefix**, **AutoResultPathSuffix** options are optional. After report generation, it will be saved in a folder name <**AutoResultPathPrefix** >_< **AutoResultPathParam** >_< **AutoResultPathSuffix** > where <**AutoResultPathParam**> means value of bookmark, which is stated in this option, and <**AutoResultPathPrefix**> and <**AutoResultPathSuffix**> mean their values.

For example,

AutoResultPathParam=STONE_ID;AutoResultPathPrefix=html; AutoResultPathSuffix=report will generate report for stone with STONE_ID = 3_CARAT_BRILLIANT in folder html_3_CARAT_BRILLIANT_report.

ResultPath option is optional. If no one of the above options AutoResultPathParam, AutoResultPathPrefix, AutoResult are stated, the path which is in this option is used. **Oxygen documentation**

StaticFiles option is optional. In HTML template **** tags can be used. If such files are local, i.e. they are places in the same folder with template file, they will be copied to result folder. In this option such files names are listed one by one without spaces, delimited with comma.

For example, **GENERAL_PROPERTIES** bookmark:

[ReportType=PolishHtml; VisibleName=Standard report for brilliant;
CuttingType=Brilliant;Executable=;
ResultPath=Html_Polish_Brilliant;AutoResultPathParam=STONE_ID;
AutoResultPathPrefix=html_;AutoResultPathSuffix=; StaticFiles=imageGirdle.gif,
imageCulet.gif,imageTable.gif,imageMIC.gif,link.gif, ga.gif;
Pictures=POLISH_ANGLES_REPORT_PAV_ANGLES,
POLISH_ANGLES_REPORT_CRN_ANGLES]

It is similar to the same in section Using RTF report template.

ii) Customizable pictures

Picture bookmarks with additional attributes should contain text with attributes in format Name=Value, listed one by one without spaces, delimited with semicolon. The list of attributes and their names is the same as in RTF format, plus three attributes which can be used with all types of report pictures:

FileNameEMF, FileNameBMP, FileNamePNG or FileNameGIF

These keys are optional. It should have the file name for the picture in the Windows Bitmap Format (BMP) or Portable Network Graphics Format (PNG) or Graphics Interchange Format (GIF). The Oxygen software creates uncompressed true-color BMP images, compressed true-color PNG images and compressed 8-bit color GIF images. If this key is not specified, the corresponding file will not be created or updated. If this key is specified, two more keys should be specified also: Width, Height.

Width, Height

These keys should be specified if the FileNameBMP, FileNamePNG or FileNameGIF key is present. They specify the maximum width and height of the raster image with the report picture in pixels. The actual picture will fit into the given dimensions preserving the aspect ratio.

iii) Other pictures

The following three attributes should be used with common report pictures, they are similar to the same values of customizable pictures options:

FileNameEMF, FileNameBMP, FileNamePNG or FileNameGIF

These keys are optional. It should have the file name for the picture in the Windows Bitmap Format (BMP) or Portable Network Graphics Format (PNG) or Graphics Interchange Format (GIF). The Helium software creates uncompressed true-color BMP images, compressed true-color PNG images and compressed 8-bit color GIF images. If this key is not specified, the corresponding file will not be created or updated. If this key is specified, two more keys should be specified also: Width, Height.

Width, Height

These keys should be specified if the FileNameBMP or FileNamePNG or FileNameGIF key is present. They specify the maximum width and height of the raster image with the report picture in pixels. The actual picture will fit into the given dimensions preserving the aspect ratio. For example, a bookmark PLOT_GIRDLE_SYMMETRY for picture may look:

 [FileNamePNG=PLOT_GIRDLE_SYMMETRY.png;Width=250;Height=500]

14 Using Logitech MX Revolution mouse to work with MBox

Logitech MX Revolution mouse allows to work with MBox comfortable and increase productivity.

The mouse provides quick access to the main options: Zoom, Focus on Front Surface, Increase / Decrease Step and Speed and other.

Note. Mouse control for MBox works only in *microscope camera* mode and you should also move the mouse into the video area.

To access all features you need to install the **SetPoint** software from Logitech and configure mouse with the software as explained below.



Note. Please use at least version 4.4 of SetPoint software. If you have older version - please download the new version from Logitech site (http://www.logitech.com/index.cfm/428/130&cl=roeu,en)

Focus

Use the **Wheel** to move the focus. One **rotation click** moves focus according the current focus step displayed in the bottom panel. For this function you don't need to make any special assignment in SetPoint software.



Focus step

To switch focus step with the mouse assign **Tilt** of **Wheel** mouse button in the SetPoint software

« • » / comma key - for the left tilt wheel button (decrease step/speed)

«•» / dot key - for the right tilt wheel mouse button (increase step/speed)



Focus on front Surface

Search button may be assigned for the Focus on front Surface with the corresponding keystroke **Ctrl-F**



Microscope zoom control

Side Wheel may be used for microscope zoom control. Configure the **Side Wheel** as **multiple keystrokes** in the SetPoint software. The optimal configuration:

- **Ctrl-Q** = Zoom In (next fixed zoom)
- **Ctrl-W** = Zoom Out (next fixed zoom)
- **Ctrl-E** = Max/Min Zoom. First goes to Max zoom. From the Max Zoom goes to Min Zoom value

Fixed zoom positions have the same values as zoom buttons on the bottom panel. It depends on the MBox type.



Photo

To make Photo assign forward mouse button with the corresponding keystroke Ctrl-I



Blind point

To make Blind point assign **backward** mouse button with the corresponding keystroke **Ctrl-B**



Complete list of the keystrokes for Microscope/camera mode:

- « » and « » / **comma** and **dot** change focus step
- **Ctrl-F** = Focus on front surface
- **Ctrl-Q** or **Ctrl-H** = Zoom In (next fixed zoom)
- **Ctrl-W** or **Ctrl-K** = Zoom Out (next fixed zoom)
- **Ctrl-E** = Max / Min Zoom. First goes to Max zoom. From the Max Zoom goes to Min zoom value
- **Ctrl-R** = Max Zoom
- **Ctrl-T** = Min Zoom
- **Ctrl-I** = Make photo
- **Ctrl-B** = Blind shot

15 Stereo mode

15.1 Hardware requirements for 3D-Stereo mode

- Graphics card supporting OpenGL quad-buffered stereo*;
- LCD shutter glasses compatible with the selected graphics card;
- CRT display with good frequency characteristics (Display should support at least 1280*1024*100Hz mode). 100-150 Hz vertical frequency is recommended to work with shutter-glasses.

*Please notice that only few graphics cards support this mode. Typically professional series GPU support this mode.

Please read carefully the card technical specifications and/or consult the technical specialist to determine if the specific card is capable of the OpenGL quad-buffered stereo mode.

The full-screen stereo mode provided by NVIDIA for GeForce GPUs is not the native OpenGL quad-buffered stereo mode, the current Oxygen is NOT able to produce stereo image with this mode.

We have tested the 3D-Stereo mode of Oxygen with the following hardware configuration:

- Pentium4 2.6 GHz with 512 Mb RAM;
- NVIDIA Quadro FX 1100 graphics card;
- 3DS-GS LCD shutter-glasses (by STEL Company).

Disclaimer: We cannot guarantee you the correct work of arbitrary hardware configuration in 3D-Stereo mode. Please try this at your own risk. The use of configuration similar to the specified above should increase your chance of success. We are not able to give you support for configuring your Stereo-3D equipment. Please refer to the equipment manufacturer support resources.

15.2 Starting Oxygen Inclusion in 3D-Stereo mode

Once you successfully configured your 3D-Stereo hardware you may try to start Oxygen in Stereo mode.

Step 1. Check your 3D equipment with test and software shipped with equipment vendors. Please be sure that your hardware correctly works with OpenGL quad-buffered stereo mode.

Step 2. Create shortcut for StereoOxygen: Click Windows menu Start / All programs find the Oxygen Inclusion icon and right-click it with mouse. In the popup menu click **Create shortcut** option. You should see the newly created shortcut **Oxygen Inclusion (2)**. With right click edit the properties of this shortcut. On the **General** tab edit the title for example **Oxygen Inclusion Stereo**), on the **Shortcut** tab change the **Target** string: add the /GLStereo string after the program path. Typically the **Target** looks as C:\Program Files\OctoNus Software\Oxygen Inclusion\oxygen.exe and after modification should be like this: C:\Program Files\OctoNus Software\Oxygen Inclusion\oxygen.exe /GLStereo.

Step 3. Run the **Oxygen Inclusion Stereo** shortcut. Without shutter-glasses the image should look blurred. With shutter-glasses the image should look truly three-dimensional. Adjust the stereo separation option for photos (**stereo dist** parameter in photo panel). If you have 400 photographs per full 360° rotation then value 3 or 4 produces optimal

stereo depth. Try positive and negative number and you will understand what sign is correct for your series of photographs.

*You need to click [>] or [<] buttons after new stereo dist is typed to refresh the stereoimage.

15.3*Tips*

- Stereo mode in OpenGL may be initially disabled. To enable it for nVidia Quadro *** cards please find this option here: Control Panel/Display/Settings/Advanced/Quadro FX ***/ .. /Additional OpenGL Settings, Enable stereo in OpenGL option.
- If you use system with 2 displays (for example one LCD and one CRT) make the Display you plan to use for stereo as primary. In 2-display system the stereo image is displayed only on the primary display. The secondary display shows only mono (left-eye) image. For NVIDIA cards you can find this setting here: Control Panel / Display / Settings / Advanced / Quadro FX *** / nView Display Settings.

16 Appendixes

16.1 Model with inclusion via one photo, zoom 115x (M-Box MZ 16A)



16.2 Model with inclusion via one photo, zoom 50x (M-Box MZ 16A)



16.3Two cylinders of one inclusion created with two different photos, zoom 50x (M-Box MZ 16A)



16.4 Final model of inclusion created by intersection of two cylinders obtained with two different photos, zoom 50x (M-Box MZ 16A)

